TECHNICAL MANUAL

CONTROL Pro+ / iSTEP

TRANSLATION OF ORIGINAL TECHNICAL MANUAL EN

NOTE

Keep the operating manual for future use!

ATTENTION

Subject to technical modifications!

Quality notes

The **sera** quality management and quality assurance system is certified in accordance with DIN EN ISO 9001:2015.
The **sera** product complies with the applicable safety requirements and accident prevention regulations.

About this instructions

Special notes in these instructions are marked with text and danger symbols.

NOTE

Notes or instructions that faciliate work and ensure a safe operation.

ATTENTION

The non-observance of these safety instructions can result in malfunctions or material damages.

WARNING

The non-observance of these safety instructions can lead to material damages and personal injuries.

Note on the additional instructions „SAFETY INSTRUCTIONS SI01“.

These technical manual is divided into the following main parts:

CONTENTS

TRANSPORT / STORAGE

WARNING

Observe and follow the safety instructions by all means.
See the additional instructions „SAFETY INSTRUCTIONS".
Man, machine and environment are endangered if the safety instructions are not observed.

General

sera products are checked for perfect condition and function previous to shipment.
Check for transport damage immediately after arrival of goods. If damage is found, this is to be reported immediately to the responsible carrier and the manufacturer.

Storage

An undamaged packaging protects the unit during storage and should only be opened when the product is installed.
Proper storage increases the service life of the product and includes prevention of negative influences such as heat, moisture, dust, chemicals etc.

The following storage specifications are to be obsered:

- Storage place: cool, dry, dustfree and slightly ventilated
- Storage temperature and relative air humidity see Chapter „TECHNICAL DATA".
- The maximum storage time for the standard packaging is 12 months.

If these values are exceeded, metal products should be sealed in foil and protected from condensation water with a suitable desiccant.

Do not store solvents, fuels, lubricants, chemicals, acids, disinfectants and similar in the storage room.

The manual control is used to set and operate the pump.

NOTE

- Softwareupdate see chapter „SOFTWAREUPDATE“ page 49.
- Data transfer between several pumps see chapter „Data transfer“ page 40“.

Pump connection

The control is not installed by **sera** for transport reasons. Connect the cable plug to the pump (**5**).

Controls

1	Graphical display
2	START/STOP
3	Click-Wheel
4	BACK

Accessoires

Suction lances connection

In order to connect the pump to a **sera** suction lance, an 8-pole cable connector with M12 thread is needed (accessory part number: 90042494 (**1**) or 90022885 (**2**)). This cable connector is connected to the level input of the control Pro+. See chapter “Level connection” for pin assignment.

Suction lances with the prefabricated cable plug ► see **sera** product catalog.

INTERFACE MODULE

The iNTERFACE MODULE provides level input and PROFIBUS connectivity (see TM05).

TECHNICAL DATA

ELECTRICAL DATA	
Length of mains cable ► motor pump	3 m
Length of mains cable ► stepper motor pump	2 m
Input Voltage / Control input	24 V DC
Min. contact signals time Minimum distance between pulses	55 ms
Certification	CE, TR

SIGNAL INPUT	
Max. load ► contact input in digital mode	30V DC
Max. load ► analog input	24 mA
Impedance at 0/4-20 mA ► analog input	39 Ω
Max. resistance ► level input	4K Ω
Max. resistance ► pulse circuit	100K Ω
Sampling rate	1 ms

SIGNAL OUTPUT	
Impedance at 0/4-20 mA ► analog output	500 Ω
Max. load ► Digital outputs	30V DC / 30mA

AMBIENT CONDITIONS	
Max. relative humidity	< 90%

TEMPERATURE DATA	
Max. operating temperature	40 °C
Min. operating temperature	0 °C
Max. storage temperature	40 °C
Min. storage temperature	0 °C

WARNING

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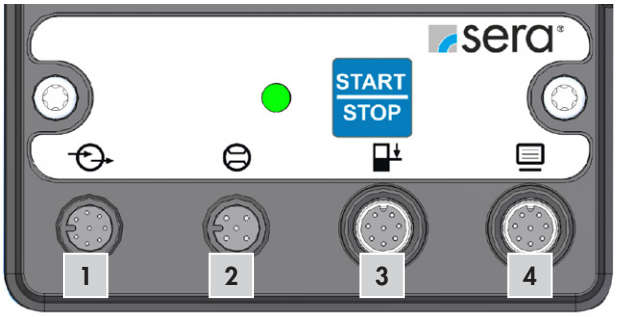
SI01

Electrical interfaces

The control has 4 interfaces:

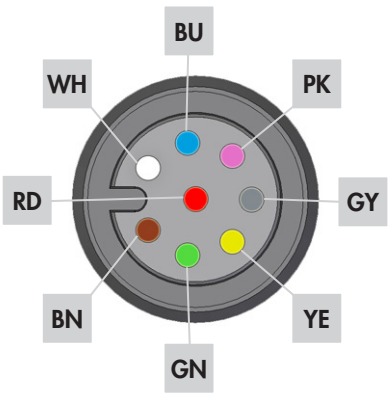


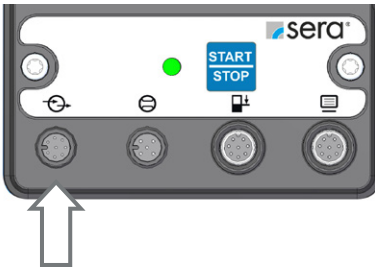
No.	Interface	Assignment	Function
1	External control	8-pole	Control inputs / control outputs
2	Flow monitoring and flow rate measurement	5-pole	Monitoring of the dosing flow. Set-up of a control circuit with a connected flow meter.
3	Level connection INTERFACE MODULE	8-pole	Pre-alarm and dry running protection. Connection for INTERFACE MODULE.
4	Manual control USB port	8-pole	Adjustment / operation of the pump.For software updates (see chapter „SOFTWAREUPDATE“ page 49). For the data transfer between pumps (see chapter„Data transfer“ page 40).

NOTE! *

The following must be observed when the C409.2 Pro+ for C409.2 is replaced:
Changed level connection
(connector 3 pin ► connecting socket 8 pin) - connecting cables with 3 pin cable socket must not be connected any more.)
- Option 1: Exchange of the 3 pin cable socket with 8 pin cable connector (90022885) at the connecting cable.
- Option 2: Use of a sera suction lance with connecting cable and suitable 8 pin cable connector (see price catalogue).

External control (1)





ELECTRICAL CONNECTIONS

All inputs and outputs can be freely parametrised.

ATTENTION

To prevent damage to the pump, parametrise the inputs and outputs before connecting the control cable.

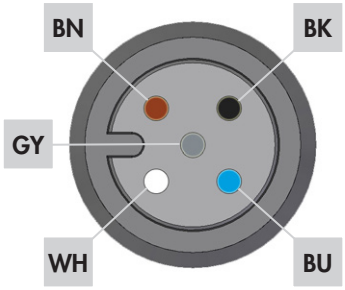
NOTE! *

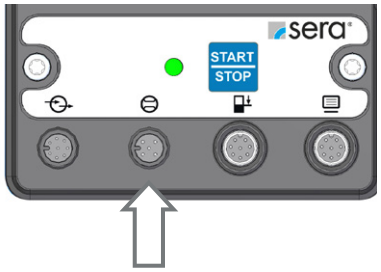
The following must be observed when the C409.2 Pro+ for C409.2 is replaced:
Changed factory setting of the input configuration at the inputs 2 and 3.
Configuration required for the operating modes ANALOGUE and EXTERNAL.
■ Inputs must be configured according to the following table for the application desired.

Pin assignments			Function (factory setting)	Pin	Other functions
WH	(white)	Input 1	Impulse	Pin 1	Recipe External stop Batch Start Analog 1/2 De-Aeration OFF
BN	(brown)	Input 2 *	External stop	Pin 2	Recipe Impulse Batch Start Analog 01 Batch Volume Batch Speed De-Aeration OFF
GN	(green)	Input 3 *	Analog 2	Pin 3	Recipe External stop Batch Start OFF Batch Volume Batch Speed De-Aeration Impulse
YE	(yellow)	24 V external	24 V external	Pin 4	–
GY	(grey)	Output 1	Collective fault	Pin 5	Stroke signal Pre-alarm level Dry-Running Diaphragm rupture Batch finished Internal error No flow Collective signal Pump active OFF Ready to Run
PK	(pink)	Output 2	Stroke signal	Pin 6	Pre-alarm level Dry-Running Diaphragm rupture Batch finished Internal error No flow Collective signal Pump active OFF Ready to Run Collective fault

Pin assignments			Function (factory setting)	Pin	Other functions
BU	(blue)	Analogue output	Analogue input	Pin 7	Remaining batch Stroke frequency
RD	(red)	Ground	Ground	Pin 8	–

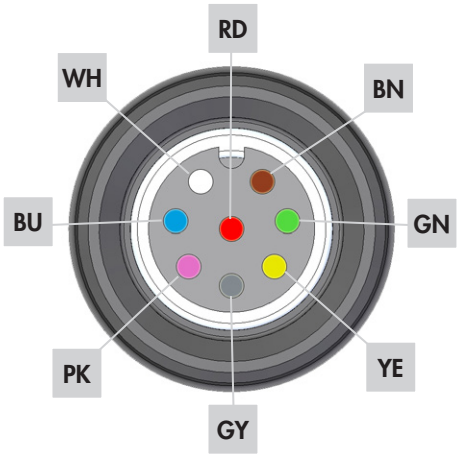
Flow monitoring and flow rate measurement (2)

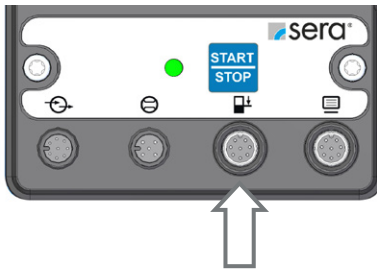




Wire colour		Pin	Function (factory setting)
BN	(brown)	Pin 1	Analogue input (0/4-20 mA)
WH	(white)	Pin 2	Inductive sensor (NAMUR)
BU	(blue)	Pin 3	Digital input
BK	(black)	Pin 4	15 V output (20 mA max.)
GY	(grey)	Pin 5	Ground

Level Connection (3)





Wire colour		Pin	Function (factory setting)
PK	(pink)	Pin 6	Pre-alarm level
BU	(blue)	Pin 7	Dry-Running
RD	(red)	Pin 8	Ground

The inputs can be switched using a floating contact signal.
Pre-alarm and dry running are set to normally open floating contacts at the factory.
The sockets of the connections are A-coded and the assignations of the functions are symbolically labelled.

WARNING

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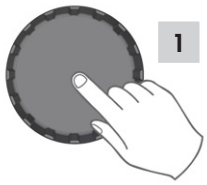
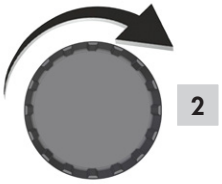
SI01

Navigation

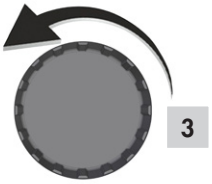
DISPLAYSYMBOLE		
	Information	
	Adjustment	
	Warning message	
	External stop	
	Stroke movement	
	SLOW-MODE	*only by stepper motor pump*
	Home	
	Flow measurement activated	
	Flow rate recorded	
	Back	
	Selected	



Tap the Click-Wheel



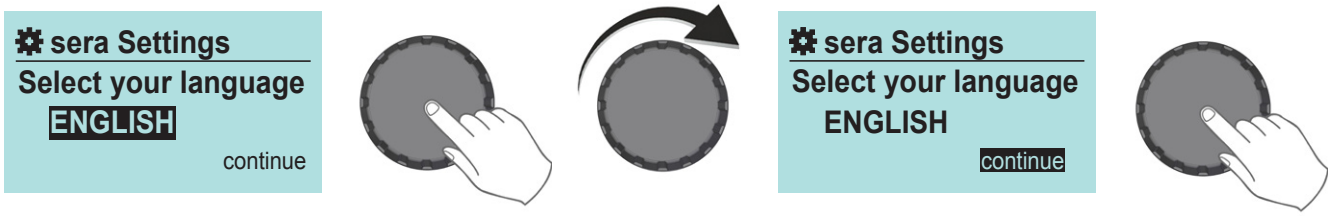
Click-Wheel
rotation right



Click-Wheel
rotation left

The **Information**, **Settings** and **Warnings** main menus have submenus and options.
Tapping the Back button always reaches the higher level menu.
A menu is selected by rotating the click wheel (**2**) (**3**) and tapping (**1**) opens the next menu level.
The position of the cursor always has a black background.
To change a numeric value, tap the click wheel (**1**) and select the value by rotating it.
Turning the click wheel to the right (clockwise) (**2**) increases the value and to the left (anticlockwise) (**3**) reduces the value.
Tapping (**1**) confirms the desired value and the cursor is free again.

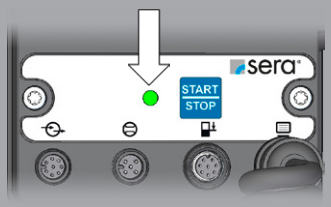
Start-up (initial commissioning)



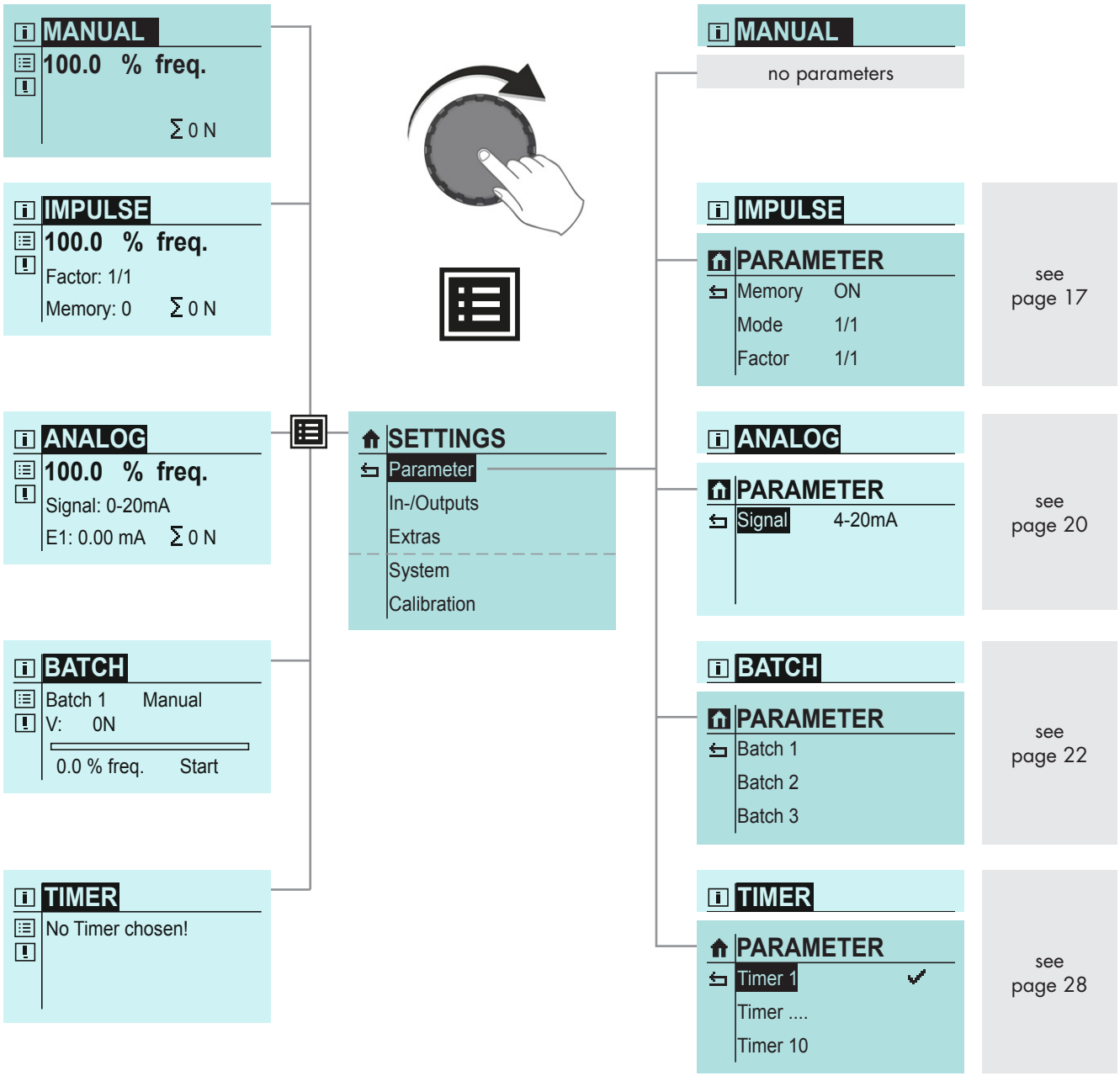
Set the date and time in the same way as the language setting. Start-up completed.

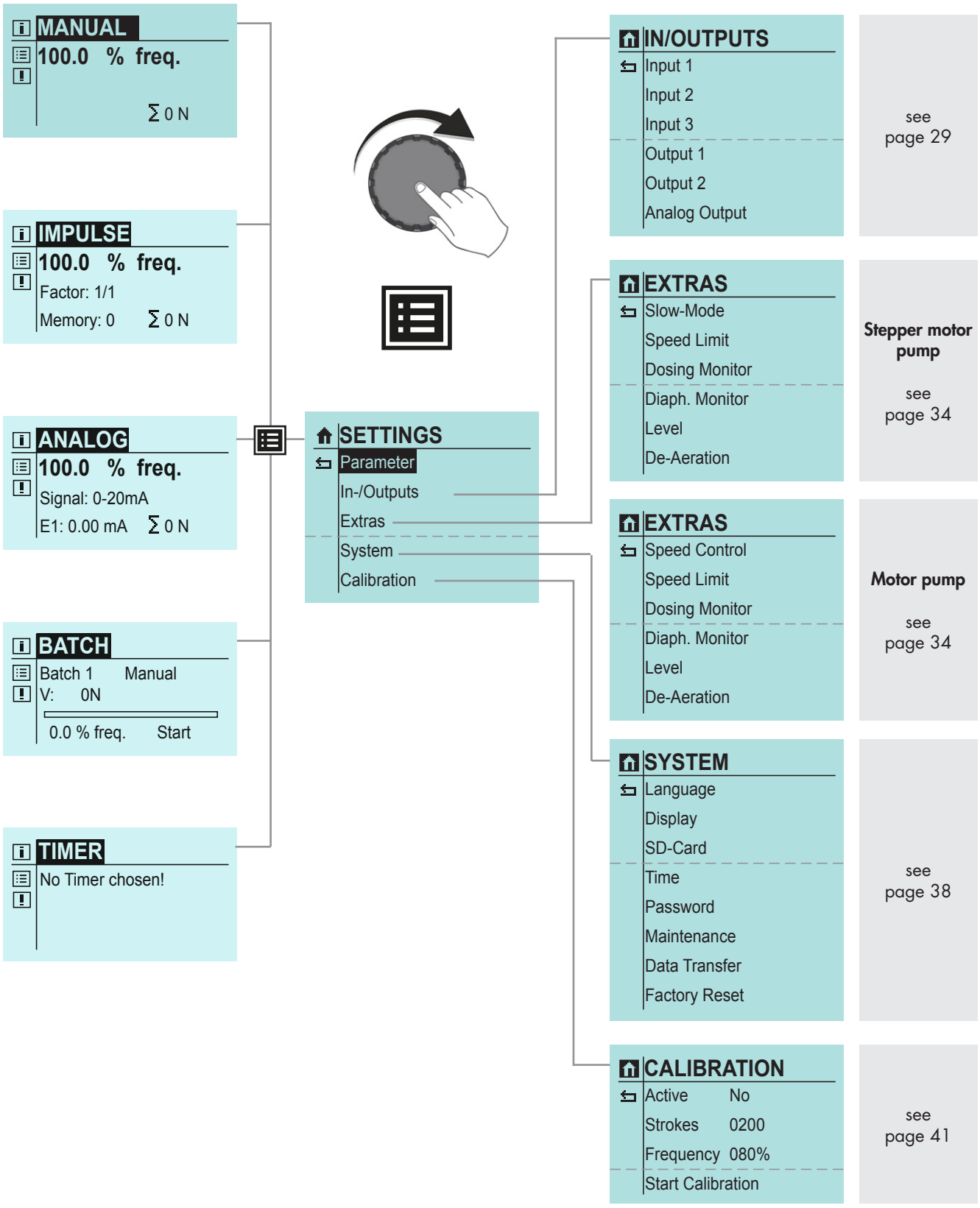
Default settings see parameters list.

LED operation indicators

Operation indicators overview	LED (electronics case)			Display			
							
	LED (green)	LED (yellow)	LED (red)	blue	green	yellow	red
Ready	x			x			
Pump active	flashing				x		
Internal error			x				x
Mains voltage too low / too high			x				x
Level monitoring:							
Level pre-alarm – pump in operation		flashing			flashing	flashing	
Level pre-alarm – pump stopped		x				x	
Dry running			x				x
Dosing monitoring (flow monitor or flow meter)							
No flow – warning – pump in operation		flashing			flashing	flashing	
No flow – warning – pump stopped		x				x	
No flow – shutdown			x				x
Flow rate too low – Warning message		flashing			flashing	flashing	
Flow rate too low – Shutdown			x				x
Optional diaphragm rupture monitoring							
Diaphragm rupture			x				x
Analogue operation							
mA- signal < 3,5 mA			x				x
mA signal > 20,5 mA			x				x
Service							
Order service kit / Pump active		flashing			flashing	flashing	
Order service kit / Pump not active		x				x	

Menü


MANUAL
100.0 % freq.
Σ 0 N
IMPULSE
100.0 % freq.
Factor: 1/1
Memory: 0
Σ 0 N
ANALOG
100.0 % freq.
Signal: 0-20mA
E1: 0.00 mA
Σ 0 N
BATCH
Batch 1 Manual
V: 0N
0.0 % freq. Start
TIMER
No Timer chosen!
SETTINGS
Parameter
In-/Outputs
Extras
System
Calibration
MANUAL
no parameters
IMPULSE
PARAMETER
Memory ON
Mode 1/1
Factor 1/1
see page 17
ANALOG
PARAMETER
Signal 4-20mA
see page 20
BATCH
PARAMETER
Batch 1
Batch 2
Batch 3
see page 22
TIMER
PARAMETER
Timer 1
Timer ....
Timer 10
see page 28


MANUAL
100.0 % freq.
Σ 0 N
IMPULSE
100.0 % freq.
Factor: 1/1
Memory: 0 Σ 0 N
ANALOG
100.0 % freq.
Signal: 0-20mA
E1: 0.00 mA Σ 0 N
BATCH
Batch 1 Manual
V: 0N
0.0 % freq. Start
TIMER
No Timer chosen!
SETTINGS
Parameter
In-/Outputs
Extras
System
Calibration
IN/OUTPUTS
Input 1
Input 2
Input 3
Output 1
Output 2
Analog Output
see page 29
EXTRAS
Slow-Mode
Speed Limit
Dosing Monitor
Diaph. Monitor
Level
De-Aeration
Stepper motor pump
see page 34
EXTRAS
Speed Control
Speed Limit
Dosing Monitor
Diaph. Monitor
Level
De-Aeration
Motor pump
see page 34
SYSTEM
Language
Display
SD-Card
Time
Password
Maintenance
Data Transfer
Factory Reset
see page 38
CALIBRATION
Active No
Strokes 0200
Frequency 080%
Start Calibration
see page 41

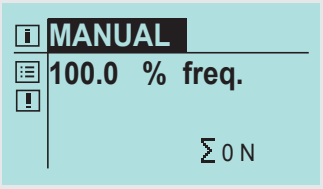
Operating modes

You can select between five different operating modes:

MANUAL

Local operation and control of the pump without external control. The flow rate can be set by specifying a stroke frequency. With a calibrated pump, the flow rate is set in l/h instead of via the stroke frequency.

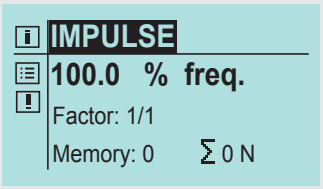
see page 17



IMPULSE

The pump can be operated using incoming pulses with transmission, reduction, 1/1 or with proportional operating (adjustment of the speed).

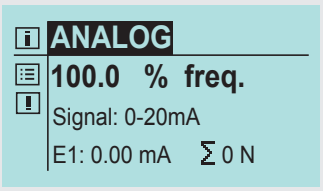
see page 17



ANALOG

The stroke frequency of the pump is controlled via the received analogue signal.

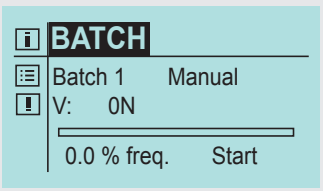
see page 20



BATCH

Batch dosing that is optionally manual using an external pulse signal from an incoming analogue signal. The batch quantity can be entered in strokes or in litres (only with a calibrated pump).

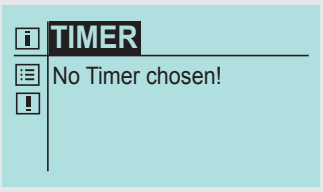
see page 22



TIMER

It is possible to select between ten different timer settings.

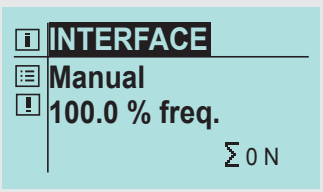
see page 28



INTERFACE

This operating mode is released by connection of a sera interface module. In the Interface operating mode the pump can be controlled, observed and parameterized via a PROFIBUS master.

see TM05



MANUAL operating mode

Standard adjustment of the delivery volume is made using the stroke frequency:
- 0-100% in 0.1% steps ► stepper motor pump
- 0-100% in 1% steps ► motor pump

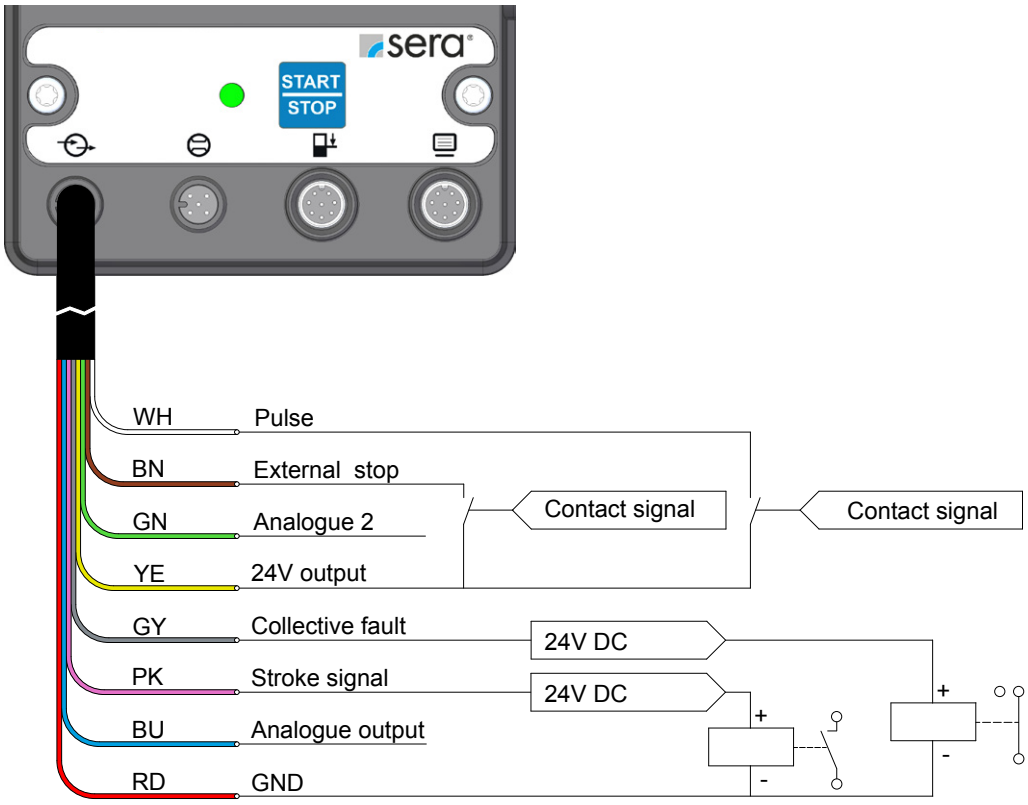
After any calibration, the delivery volume is entered in the display as setpoint in l/h or ml/h instead of by stroke frequency adjustment (see „Calibration of the delivery rate display“, page 41). In the “Operating messages” view, the stroke frequency display is replaced accordingly with the flow rate display. The total delivery volume is also still indicated in litres.

NOTE

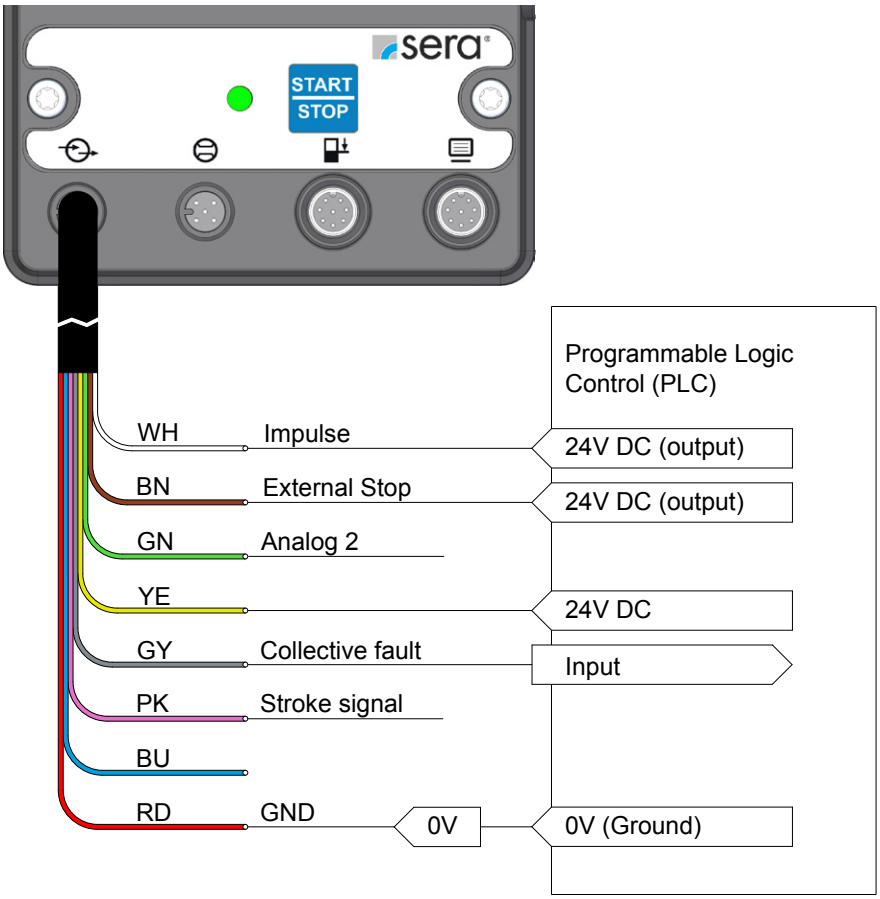
In the –PARAMETERS– menu, there are no adjustment possibilities for the MANUAL operating mode.

IMPULSE operating mode

Connection of a pulse signal with external stop (Internal control voltage):



Connection of a pulse signal with external stop (external control voltage / PLC):



NOTE

In order to be able to use the IMPULSE operating mode, the IMPULSE function must be assigned to at least one input (see „Inputs/outputs“, page 29). Input 1 (see „Input 1 (digital)“, page 30) is set as pulse input and input 2 as external stop (see „Inputs 2 and 3 (digital/analogue)“ page 31) at the factory.

ATTENTION

The maximum load capacity of the control inputs and outputs is:

Inputs: 30V DC
Outputs: 30V / 30mA

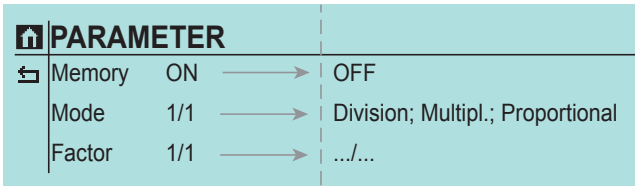
ATTENTION

The connection pin Output + / Signal + (wire colour: yellow) is not protected against short-circuit! In the event of short-circuit, there is the danger of damage to the control electronics!
Therefore, it must be strictly ensured that the 24 V output connection is not directly connected to other connections!

ATTENTION

To prevent damage to the pump, parametrise the inputs and outputs before connecting the control cable.

FThere are 4 operating modes for the pulse operation:

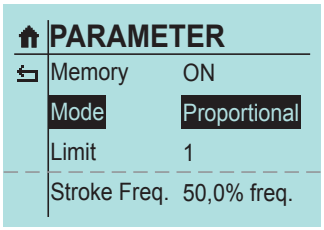


- **Reduction**
  In this mode, a reduction of the received pulses is performed. This means that the pump will only perform a stroke after an adjustable number of pulses (reduction factor) has been received.

- **Transmission**
  In this mode, a transmission of the received pulses is performed. This means that the pump will perform an adjustable number of strokes (transmission factor) after each received pulse.

- **1/1**
  In this mode, the pump performs exactly one stroke for each received pulse.

- **Proportional**
  The dosing starts with the first incoming pulse. If further pulses arrive during the dosing and a specified number of pulses in the pulse memory is exceeded, the delivery rate of the pump is increased until the accumulated pulses in the memory have been processed and the specified number of pulses is undercut again. If the pulses in the memory fall below the specified value again, the remaining pulses are processed with the original delivery rate again.
  The pulse memory must be set to "ON" for this operating mode.



Selecting the PULSE FACTOR

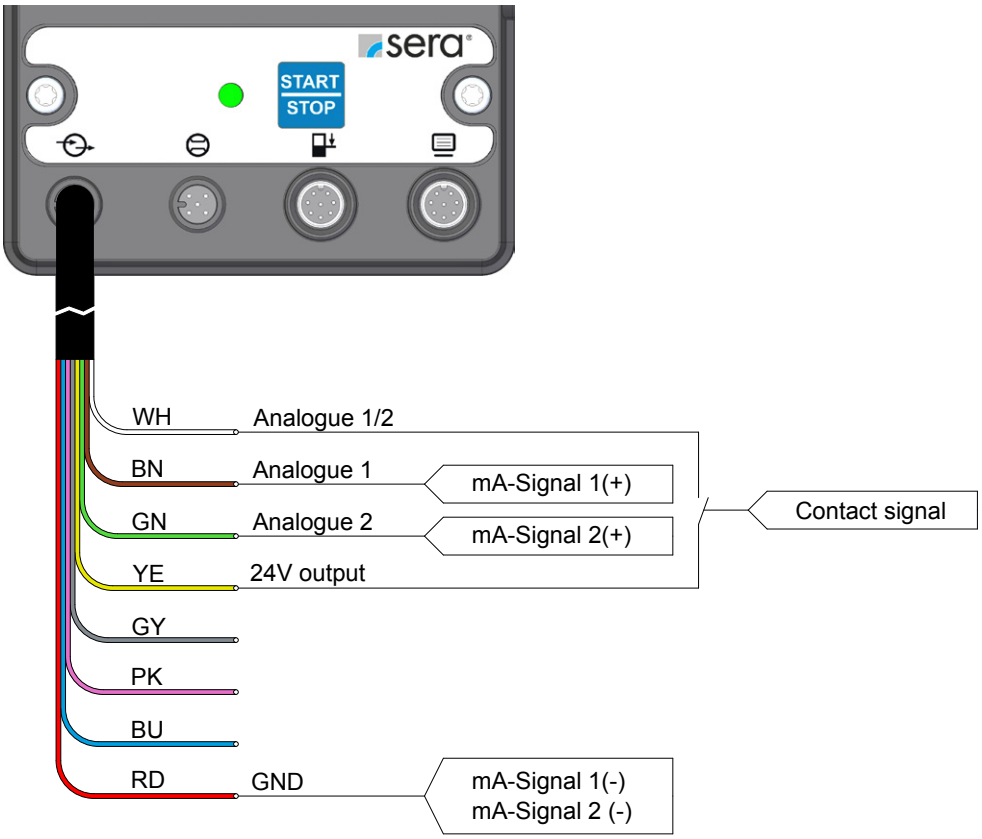
Depending on the selected pulse mode, the pulse factor corresponds either to the reduction factor or the transmission factor.
The **reduction** factor can be selected between 1 and 999. For example, if a reduction factor of 50 is selected, then the pump will only perform a stroke with every 50th received pulse.
The **transmission** factor can be selected between 1 and 999. For example, if a transmission factor of 50 is selected, then the pump will perform 50 strokes with every received pulse.

Switching the PULSE MEMORY ON/OFF

The pump is equipped with a pulse memory, which can optionally be switched ON and OFF.
A maximum of 999 strokes can be saved.
If the number of received pulses exceeds the number that can be handled by the pump, then the pulses will be buffered and the strokes will be performed later.

ANALOGUE operating mode

Connection of two analogue inputs with switching:



NOTE

In order to be able to use the ANALOGUE operating mode, the ANALOGUE 1 or ANALOGUE 2 function must be assigned to at least one input (see „Inputs 2 and 3 (digital/analogue)", page 31). Input 3 is set as analogue input (ANALOGUE 2) at the factory.

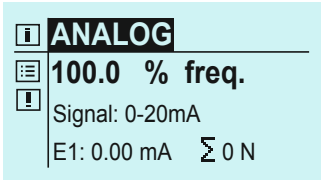
ATTENTION

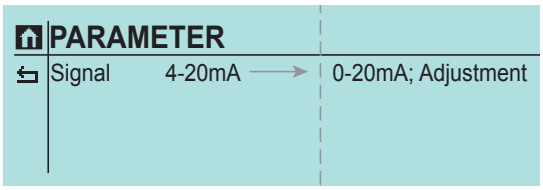
To prevent damage to the pump, parametrise the inputs and outputs before connecting the control cable.

Selecting ANALOGUE SIGNAL

You can select between three different analogue signals:

- 0-20 mA
- 4-20 mA
- Adjustment



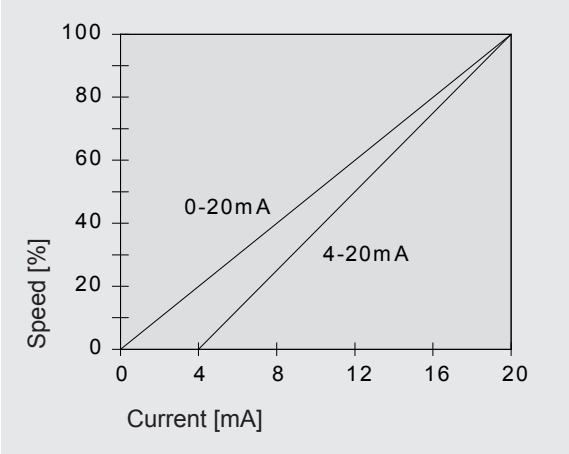


0-20 mA

A signal with a control current of 0 mA corresponds to 0% stroke frequency; a signal with 20 mA corresponds to 100% stroke frequency. In this range, the stroke frequency behaves linearly to the control current (see following figure). If the input signal is > 20.5 mA, the pump stops and the "Analoguesignal > 20 mA" signal is output.

4-20 mA

A signal with a control current of 4 mA corresponds to 0% stroke frequency; a signal with 20 mA corresponds to 100% stroke frequency. In this range, the stroke frequency behaves linearly to the control current (see followingfigure).
If the input signal is < 3.5 mA, the pump outputs an "Analogue signal < 4 mA" signal. Thus, a wire break (control) current = 0 mA) can be detected. If the input signal is > 20.5 mA, the pump stops and the "Analogue signal > 20 mA" signal is output.



Adjustment

The analogue control signal can be adjusted specifically for the application. For example, this is necessary if a connected regulator provides a limited output signal.

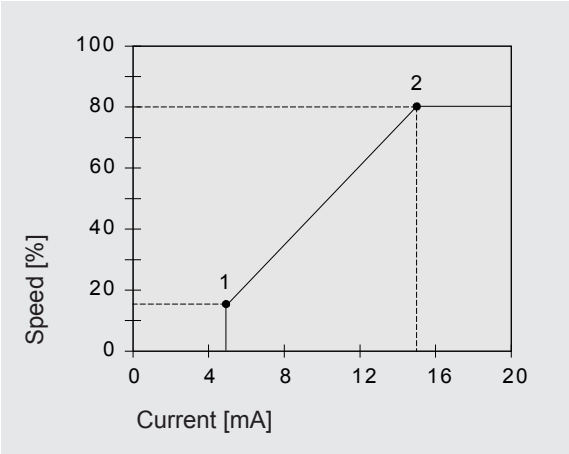
Two points are given that reflect a linearly relation between control current and stroke frequency of the pump. In addition, these two points restrict the stroke frequency range of the pump as shown in the example in the following figure.

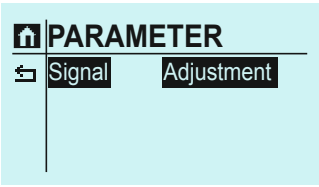
Example: Adjustment of the analogue signal

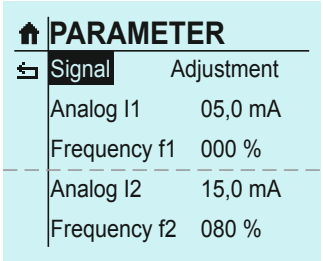
- Point 1: 15% stroke frequency at 5 mA
- Point 2: 80% stroke frequency at 15 mA

If the control current is <5 mA, the stroke frequency of the pump is 0%.

If the control current is >15 mA, the stroke frequency of the pump is 80%.

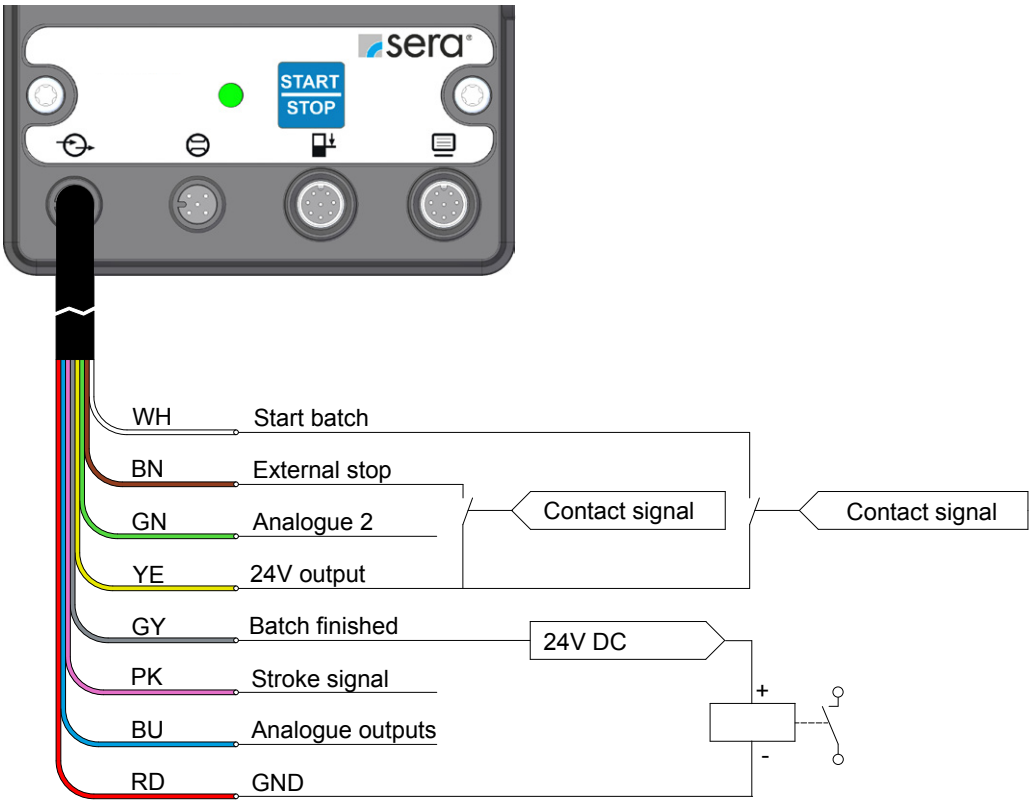






BATCH operating mode

Possible connections assignment for batch mode:



ATTENTION

The maximum load capacity of the control inputs and outputs is:

Inputs: 30V DC
Outputs: 30V / 30mA

ATTENTION

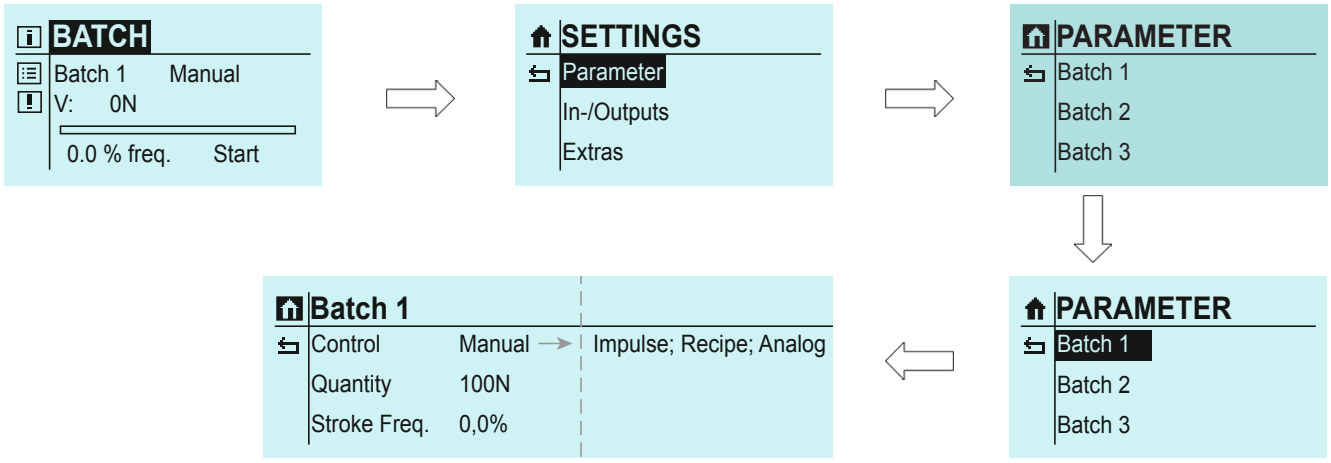
The connection pin Output + / Signal + (wire colour: yellow) is not protected against short-circuit! In the event of short-circuit, there is the danger of damage to the control electronics!
Therefore, it must be strictly ensured that the 24 V output connection is not directly connected to other connections!

ATTENTION

To prevent damage to the pump, parametrise the inputs and outputs before connecting the control cable.

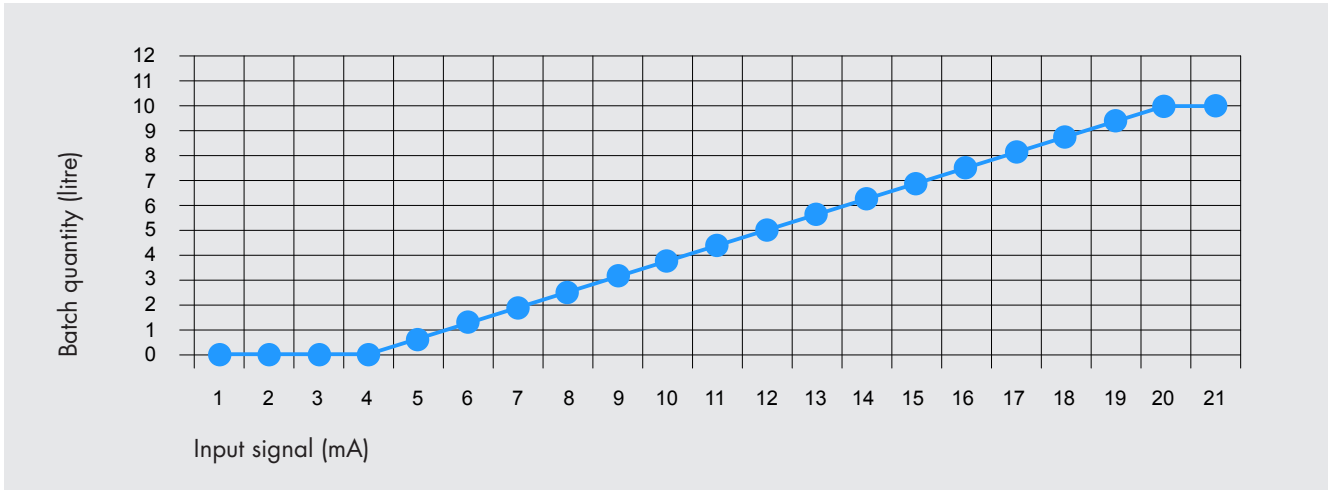
ANALOGUE batch mode

Both available analogue inputs and the remaining digital input of the pump are used for operation in the Analogue batch mode. The required batch volume is specified using one of the analogue inputs. The required maximum batch volume is specified during the parametrisation of the pump for this. The significance of this batch volume corresponds to the input signal of 20 mA. All smaller input signals are linearly offset up to 4 mA with the specified maximum volume. The batch quantity for all input signals under 4 mA is 0 litre.



Example:

Specified maximum batch volume: 10 litres
Input signal: 20 mA ►batch volume: 10.0 litres
Input signal: 12 mA ►batch volume: 5.0 litres
Input signal: 4 mA ►batch volume: 0.0 litre
Input signal: 16 mA ►batch volume: 7.5 litres

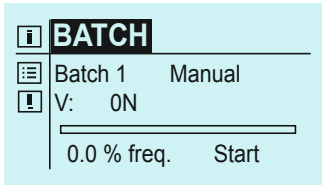


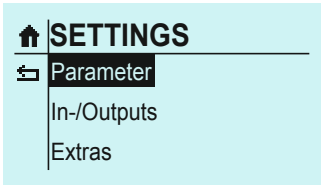
The stroke speed is set in the same way as for the batch quantity. First select the maximum value that corresponds to the 20 mA signal. The delivery rate can now be set using an appropriate input signal between 4 mA and 20 mA.
In contrast to the batch quantity, the delivery rate can also be changed during the delivery of a batch. The batch must not be active to change the batch quantity via the input signal. The batch quantity that has been specified using the input signal is retained at the beginning of the batch delivery. Then the input signal no longer has any influence on the batch quantity.
A signal at the digital input is required to start the conveying process. This signal must be maintained during the conveying process. The current batch is cancelled if the signal is interrupted before the end of the batch conveyance. A new batch starts when the signal is applied again.

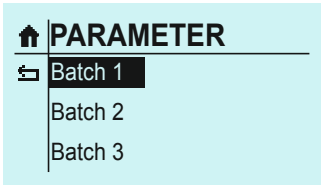
The batch can be paused by adjusting the delivery rate.

MANUAL batch mode

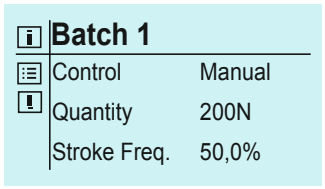
For the manual batch, the batch is started, paused if necessary, and stopped directly at the pump.
One of the three batches must be adjusted in accordance with the requirement.

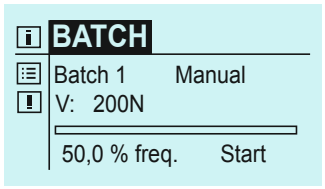






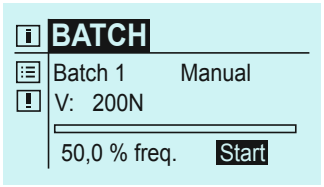
(Example: manual batch, 200 strokes (quantity N) at 50% stroke frequency)





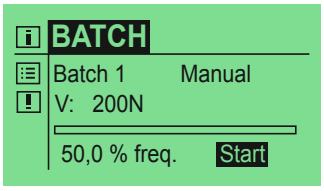
Start of the manual batch:

Navigate to “Start” in the display.



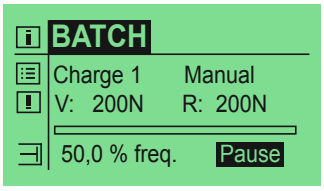
Press START/STOP button on the manual control
(or on the pump case)

(display colour changes to green).

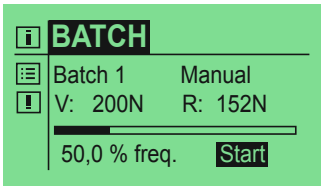


The batch can now be started using the Click wheel.

V = number of strokes of the batch
R = remaining strokes of the batch
The bar shows the progress of the batch.
The batch dosing can be paused by tapping the Click wheel.



Tapping again restarts and continues the batch dosing.



NOTE

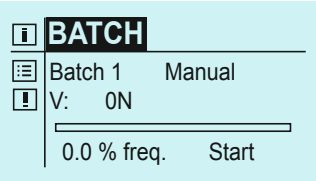
Tapping the Back button cancels the batch.

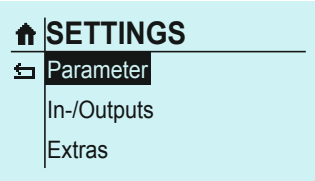
NOTE

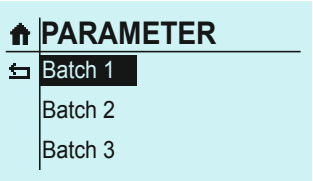
Signals for “remaining batch” and “batch ended” can be evaluated using appropriately configured outputs (see „Outputs 1 and 2 (digital)“, page 32).

PULSE batch mode

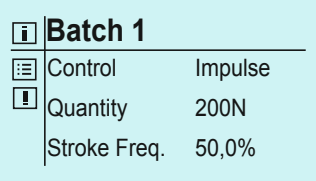
Input must have the Start Charge function. The activation of the charge must be set to “pulse” in Parameters. The selected charge starts for an incoming pulse.

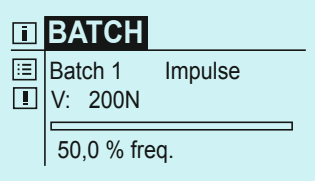






(Example: pulse batch, 200 strokes (quantity N) at 50% stroke frequency)



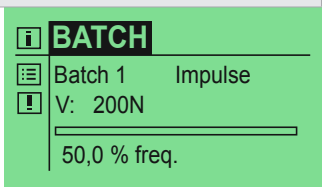


NOTE

The configuration of an input with the „Start batch“ control is required for the pulse batch mode (see „Inputs/outputs“, page 29).

Press START/STOP button on the manual control (or on the pump case).

(display colour changes to green).



The batch now starts as soon as a pulse is received via the appropriate input.

NOTE

Signals for “remaining batch” and “batch ended” can be evaluated using appropriately configured outputs (see „Outputs 1 and 2 (digital)“, page 32).

Cancellation of the batch

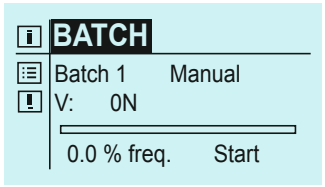
The batch can be cancelled using the START/STOP buttons on the pump or by an external signal (“External Stop”).

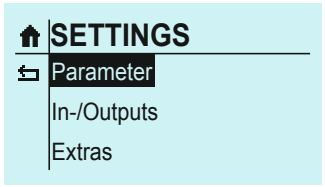
NOTE

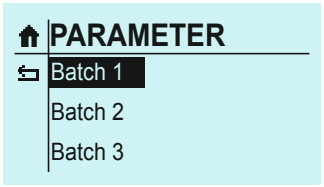
Another input must be configured accordingly for „External stop“ (see „Inputs/outputs“, page 29).

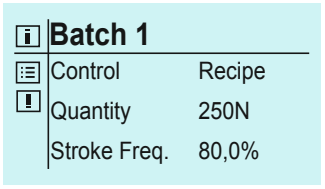
RECIPE batch mode

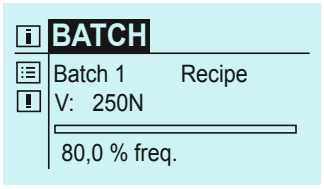
Up to three batches can be programmed independently from each other in the RECIPE batch mode.
The control of the respective batch must be set to “Recipe”.



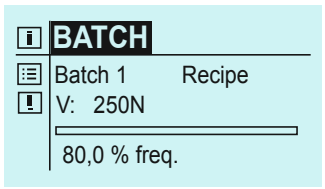


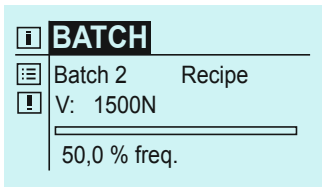


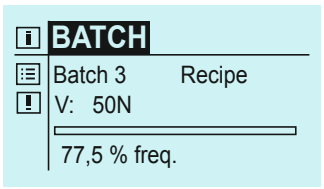




(Example shows three different batch settings).





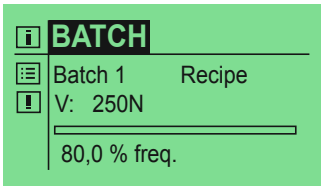


NOTE

The functions of the inputs must be set to „Recipe“ in each case (see „Inputs/outputs“, page 29).

Press START/STOP button on the manual control
(or on the pump case).

(display colour changes to green).



The respective batch now starts as soon as a signal is received via the appropriate input.

NOTE

The input signal must be present continuously - the current batch is cancelled as soon as the signal is no longer present.

Input 1 starts batch 1
Input 2 starts batch 2
Input 3 starts batch 3

NOTE

Incoming signals during the batch dosing are not buffered.

The repetition of any batch (or the start of another batch cannot be performed until after completion of the running batch.

Cancellation of the batch during the batch dosing

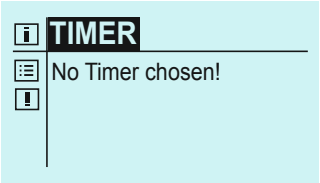
- can be performed using the START/STOP buttons on the pump
- is performed by interruption of the input signal

NOTE

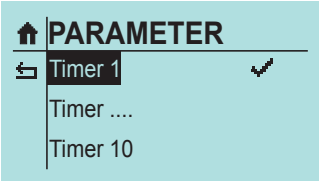
Signals for „remaining batch“ and „batch ended“ can be evaluated using appropriately configured outputs (see „Outputs 1 and 2 (digital)“, page 32).

TIMER operating mode

Select TIMER operating mode.



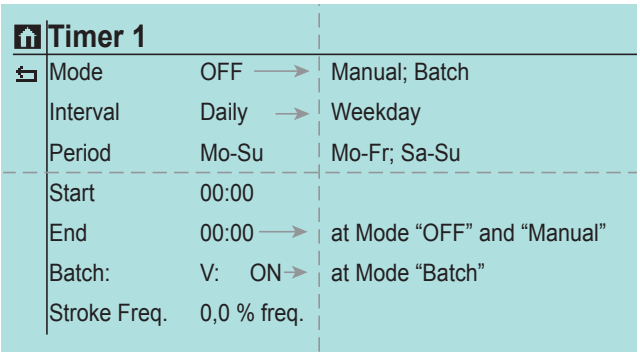
There are **10 independent timers** available.



The timers enable batch dosing where a batch begins at a specified time or any time-controlled ACTIVATION and DE-ACTIVATION of the pump.

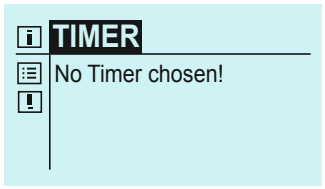
A stroke frequency can be assigned to each timer.

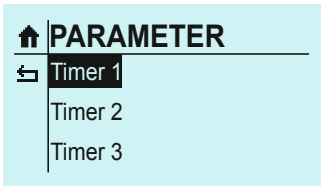
An interval of consecutive days (Mon-Fri, Mon-Sun, Sat-Sun) or individual days of the week can be assigned to the timers.

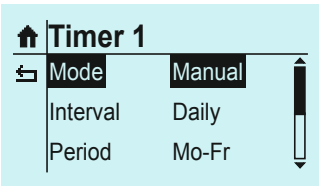


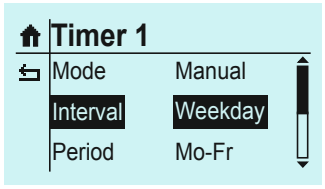
Example:
Manual dosing (at 50% stroke frequency) should be performed on a weekday (Tuesday) from 10:00 to 10:30 in each case.

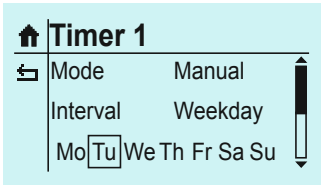
Process

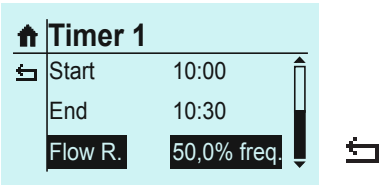






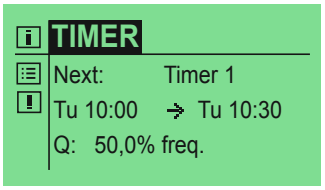






Press START/STOP button on the manual control (or on the pump case).

(display colour changes to green).



NOTE

Any possible overlapping of specified time periods is prevented (an appropriate message is shown on the display).

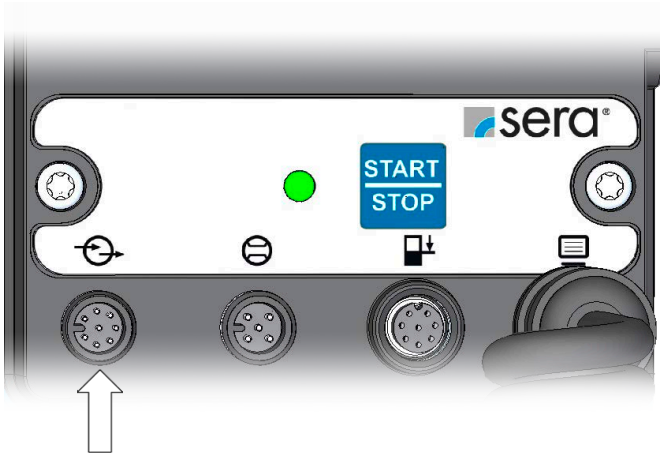
Inputs/outputs

The pump is equipped with three inputs and three outputs that can be variably configured via a menu in accordance with the respective operating conditions.

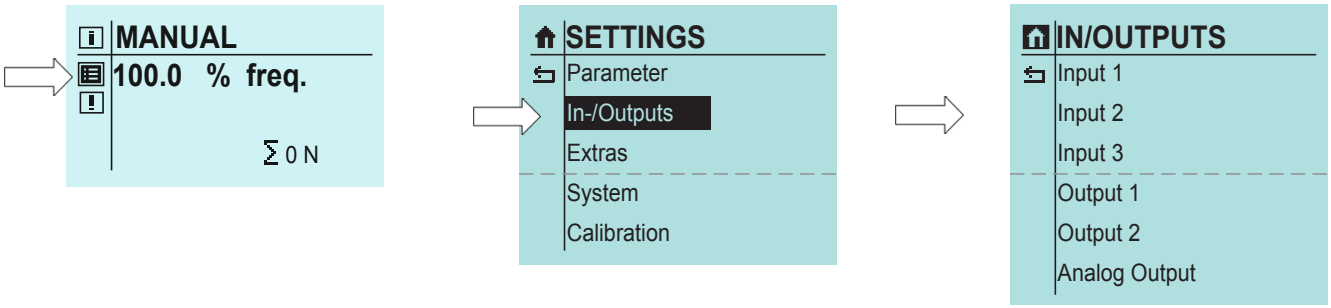
It is possible to assign the same functions to all three inputs.

NOTE

If several inputs are configured identically, the input signals will be evaluated via OR operation.
This means that the function will be performed as soon as any of the inputs fulfils the condition.

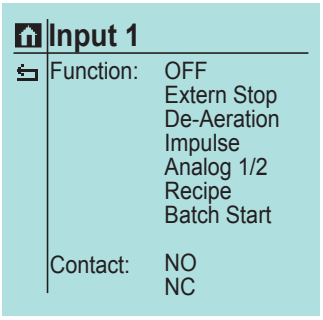


Inputs and outputs
(see the operation instruction of the pump)



Input 1 (digital)

One of six different functions can be assigned to input 1. Optionally, a switch off is also possible.

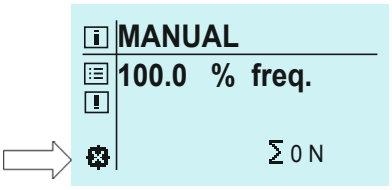


Function

- **OFF**
  No function is assigned to the input.

- **External stop**
  Function for stopping the pump externally. This function is valid across operating modes.

> **NOTE**
>
> The External stop symbol is shown in the display if the pump is stopped using External stop.



- **Impulse**
  Configuration of the input as pulse input

- **Analogue 1/2**
  This function is used for switching between the two analogue inputs. Analogue 1 and Analogue 2 (inputs 2 and 3) via Input 01. The analogue input is selected according to the table.

Switching analogue input		
Configuration contact E1	Applied signal	Selected analogue input
NORMALLY CLOSED CONTACT	High	Analogue 1 (Input 2)
NORMALLY CLOSED CONTACT	Low	Analogue 2 (Input 3)
NORMALLY OPEN CONTACT	High	Analogue 2 (Input 3)
NORMALLY OPEN CONTACT	Low	Analogue 1 (Input 2)

- **Recipe**
  Configuration of the input for the batch recipe selection operating mode.

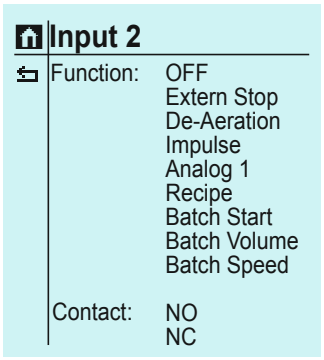
- **Batch Start**
  Function for starting the batch externally.

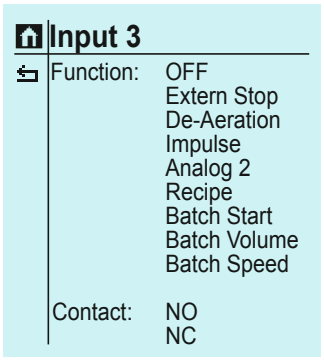
Contact

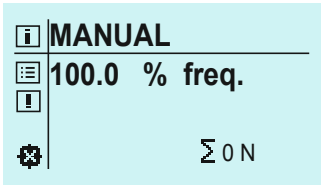
Normally open contact / **Normally closed contact** - Configuration of the contact type (NO or NC).

Inputs 2 and 3 (digital/analogue)

Basically, input 2 and input 3 have the same functions as input 1. Furthermore, they can be used as analogue inputs (Analogue 1/Analogue 2/Batch quantity/Batch speed). However, the function "Analogue 1/2" which is used to switch over between the analogue inputs is not available. In addition, it is possible to configure the contact signals of the inputs as NO or NC (not relevant for analogue).







Function

- **OFF**
  No function is assigned to the input.

- **External stop**
  Function for stopping the pump externally.

> **NOTE**
>
> The External stop symbol is shown in the display if the pump is stopped using External stop (see arrow).

- **Impulse**
  Configuration of the input as pulse input

- **Analogue 1 (for Input 2) and Analogue 2 (for Input 3)**
  The respective input is configured as an analogue input.

> **NOTE**
>
> If the inputs 2 and 3 are configured as analogue inputs, the changeover between these two analogue inputs is made via Input 1 (function: Analogue 1/2).

- **Recipe**
  Configuration of the input for the Batch recipe selection operating mode

- **Batch Start**
  Function for starting the batch externally

- **Batch Volume**
  Function for specification of the batch volume (quantity)
  (20 mA corresponds to the value set under Batch parameters)

- **Batch Speed**
  Function for specification of the batch speed.
  (20 mA corresponds to the value set under Batch parameters)

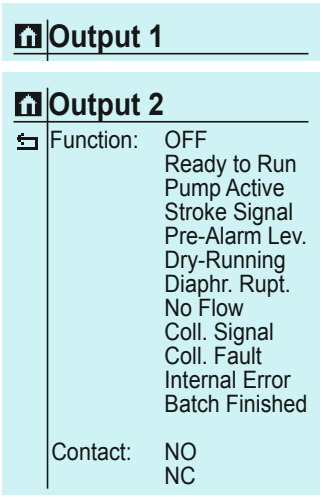
Contact

Normally open contact / **Normally closed contact** - Configuration of the contact type (NO or NC).

> **ATTENTION**
>
> To prevent damage to the pump, parametrise the inputs and outputs before connecting the control cable.

Outputs 1 and 2 (digital)

Each of the outputs 1 and 2 can be assigned one of twelve different functions (the functions are identical for both outputs).
Optionally, a switch off is also possible.
It is also possible to configure the contact signals of the outputs as NO or NC.



Function

- **OFF**
  No function is assigned to the output.

- **Ready to Run**
  Signal for operational readiness of the motor pump.

- **Pump Active**
  Pump is in operation.

- **Stroke Signal**
  Signal for execution of a stroke.

- **Pre-Alarm Lev. (level pre-alarm)**
  Signal of the pre-alarm for two-stage level monitoring.

- **Dry-Running**
  Signal of the dry running for level monitoring.

- **Diaphr. Rupt (Diaphragm rupture)**
  Signal of a diaphragm rupture for diaphragm rupture monitoring.

- **No Flow**
  With activated flow control, signal indicating that the permitted number of fault strokes for fault monitoring has been exceeded.

- **Coll. signal (Collective signal)**
  Signal indicating that any of the following faults has occurred:
  All faults of the collective fault
  Pre-alarm level
  No flow (for MESSAGE function)

- **Coll. fault (Collective fault)**
  Signal indicating that any of the following faults has occurred:
  Diaphragm rupture
  Dry run
  Internal error
  No flow

- **Int. Error (Internal error)**
  Signal indicating that any of the following faults has occurred:
  Fault drive
  Fault stroke sensor
  No stroke detection
  Setpoint cannot be achieved
  (see the operation instructions, chapter "Troubleshooting and fault clearance") for fault descriptions / causes

- **Batch Finished**
  Signal of the end of batch for batch operating mode.

Contact

Normally open contact / **Normally closed contact** - Configuration of the contact type (NO or NC).

Analogue output

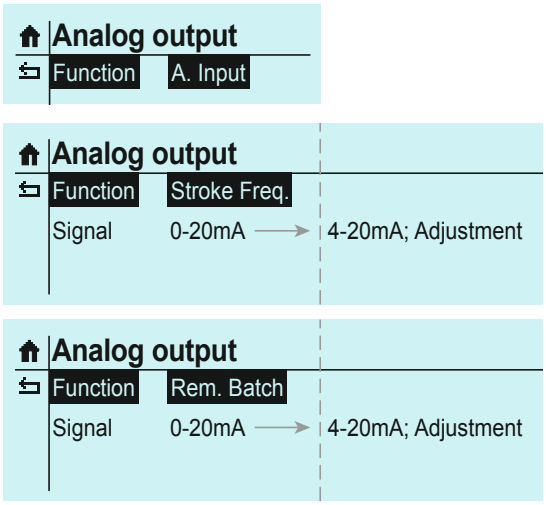
Function

- **A. Input** (analogue input)
  The current present at the analogue input is output again 1 to 1.

- **Stroke Freq.** (stroke frequency)
  Output of a current depending on the stroke frequency.
  Can be output as signal 0-20 mA, 4-20 mA and standardised.

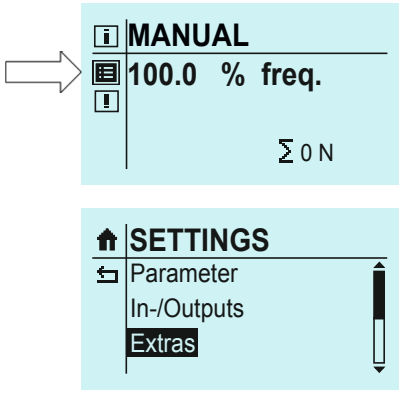
- **Rem. Batch** (remaining batch)
  Output of a current depending on the residual charge. The larger the percentage of the residual charge, the larger is the output current.

  Example:
  Batch quantity: 10 l, remaining batch 7.5 l=>75% still to convey
  Mode: 0-20 mA > output current 75% of 20 mA=> 15 mA



Extras

- Select Settings icon (arrow).
- Select "Extras".

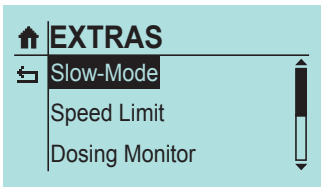


The extras settings are independent from the operating mode.

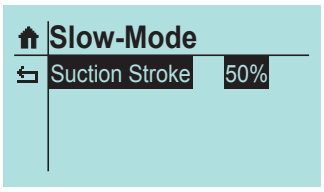
- Slow mode
- Speed limit
- Dosing monitor
- Diaphragm monitor
- Level

Slow mode (stepper motor pump)

In Slow mode, the pump is operated at reduced speed in the suction stroke.
This is useful, for example, if media with high viscosity are to be conveyed.

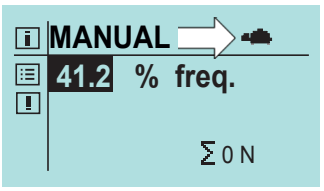


The speed of the suction stroke can be set to 75, 50 or 25% of the normal suction stroke speed.



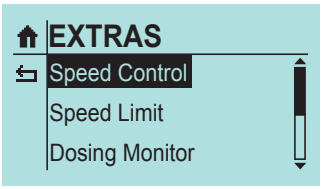
Due to the reduced suction stroke speed, the maximum configurable delivery quantity reduces (see “Technical data” in the operation instructions of the pump).

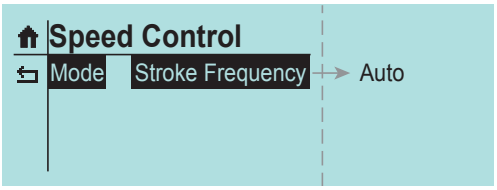
The Slow mode symbol (arrow) is shown on the Home display.



Speed control (motor pump)

Two different functions can be chosen:



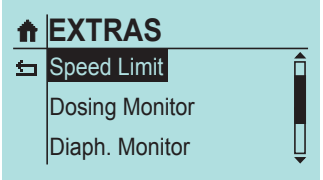


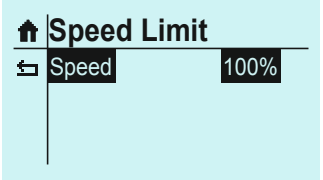
- Auto
  The motor speed is adjusted corresponding to the stroke frequency. If the stroke frequency falls below 30% operation changes to Stop&Go.

- Stroke frequency
  Stop&Go operation covering the whole stroke frequency range, that means every stroke is performed with full motor speed.

Speed limit

The maximum configurable speed of the pump in operation can be limited (10-100% - stepper motor pump / 30-100% - motor pump).





Dosing monitor

The connection of a **sera** flow monitor to the dosing pump enables monitoring of the flow rate of the dosing pump.

> **NOTE** (Stepper motor pump)
>
> The functionality of the flow monitor in connection with the SlowMode 25% function is not possible until from the iSTEP S40.

The connection of a **sera** flow meter to the dosing pump provides a more detailed flow rate indication with regulation of the flow rate.

The following items can be adjusted:

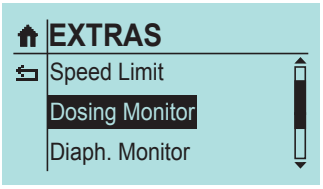
- **SENSOR**
  Selection of a connected **sera** flow monitor (type 8x9x.1) or **sera** flow meter (type 801x.1).

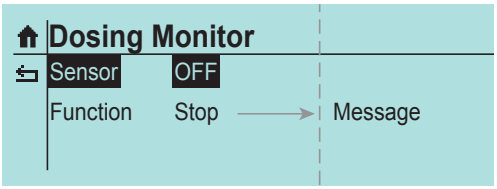
- **FUNCTION**
  Selection of the dosing monitoring function. It can be selected whether the dosing monitoring should trigger a warning message (WARNING) or a switch-off of the pump (PUMP STOP).

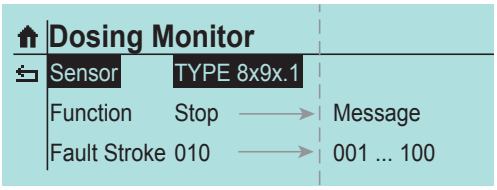
- **FAULT STROKES**
  Number of fault strokes at which a connected flow monitor triggers the dosing monitor.
  The factory setting is 10 fault strokes. This means that the dosing monitoring will react if the flow monitor does not give a stroke confirmation to the pump for the duration of ten consecutive strokes.

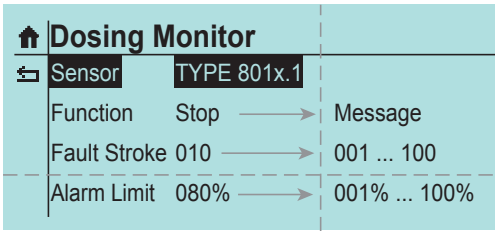
- **ALARM LIMIT**
  Alarm limit at which a connected flow meter triggers the dosing monitor. The entered value corresponds to the percentage part of the setpoint flow rate. The factory setting is 80%. This means that the dosing monitor will react if a connected flow meter measures a flow rate which is lower than 80% of the setpoint flow rate.

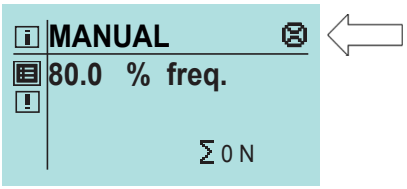
  After the adjustment, the symbol for the flow rate measurement (arrow) is shown on the Home display.







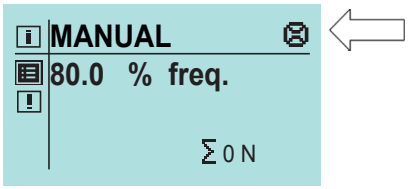




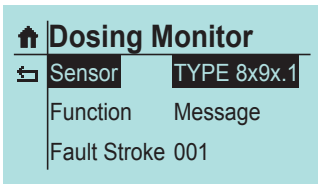
Adjustment of the flow monitor

- Set „Manual“ operating mode.
- Let medium be suctioned by the pump so that the flow monitor is filled.
- Activate the flow sensor 8x9x.1 in the flow monitoring (Settings ▸Extras ▸Flow Monitoring).

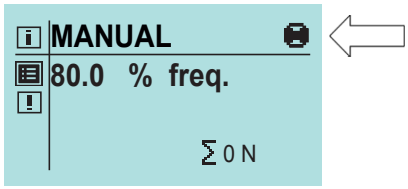
- The following symbol is shown on the display:



- Set dosing monitoring to warning and the number of fault strokes to 1.
- Push ring initiator down as far as the limit stop.
- Switch on the pump.



The flow symbol is filled as soon any flow is detected.



If no flow is detected, the error message „No flow present“ is displayed after executing the specified number of fault strokes. The ring initiator must then be pushed upwards slowly.

NOTE

In the case of low stroke frequency or low flow rate, one stroke can take up to five minutes!

- After adjustment of the ring initiator, fix this with an O-ring.
- If applicable, acknowledge the error on the display and adjustment of the fault strokes and the function (Stop or Warning) that is executed when no flow is present.

ATTENTION

The flow monitor must be readjusted in the case of changed operating conditions.

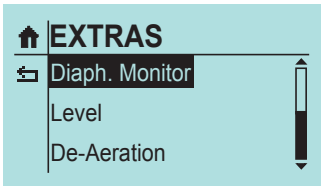
Diaphragm monitor

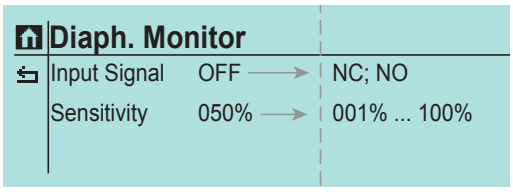
Diaphragm rupture detection is installed in every stepper motor pump. It is used for monitoring the delivery diaphragm.

The following items can be adjusted:

- **INPUT SIGNAL**
  Selection between switch off (OFF) of the diaphragm rupture detection and a configuration as NC (Motor pumps "e" and stepper motor pumps) or NO (Motor pumps "ML" and "KM").

- **SENSITIVITY**
  Input of the sensitivity of the diaphragm rupture detection in percent. This enables for pumps with a diaphragm rupture electrode (MBE) adaptation to the conductivity of the pumped medium. In the case of poorly conductive media, the sensitivity must be set to a high value (e.g. 100% at approx. 4 µS/cm).
  For ML and KM pumps the sensitivity must not be adjusted.





NOTE

The sensitivity is set to 50% at the factory. This corresponds to a minimum conductivity of the dosing medium of approx. 10 µS/cm.
The minimum conductivity at 100% sensitivity is 4 µS/cm.

Level

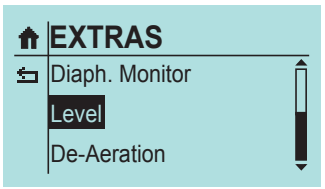
The connection of a **sera** suction lance enables the monitoring of the fill level of the dosing tank:

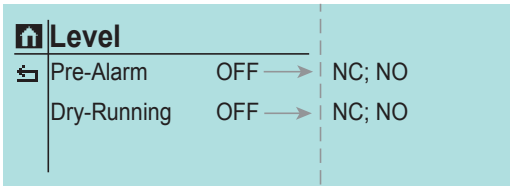
The following items can be adjusted:

- Pre-alarm
- Dry run

Configuration of the two level inputs. It can be selected between either the switch off (OFF) of the input and a configuration as NC (normally closed floating contact) or NO (normally open floating contact).

The factory setting for both level inputs is NO.





Configuration of the level input

Configuration	Pre-alarm	Dry run
1	NORMALLY OPEN CONTACT	NORMALLY OPEN CONTACT
2	NORMALLY OPEN CONTACT	NORMALLY CLOSED CONTACT
3	NORMALLY CLOSED CONTACT	NORMALLY CLOSED CONTACT

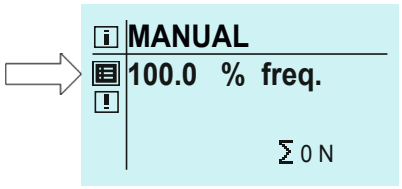
- **Configuration 1**
  This configuration is preset at the factory. A 1-stage or 2-stage level monitor with floating normally open contacts (pre-alarm + dry run or only dry run) can be connected.

- **Configuration 2**
  This configuration must be selected if a 1-stage level monitor (dry run only) with floating normally closed contact is connected.

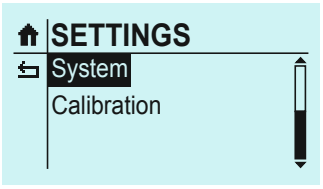
- **Configuration 3**
  This configuration must be selected if a 2-stage level monitor with floating normally closed contacts (pre-alarm + dry run) is connected.

System

- Select Settings icon (see arrow).
- Select “System”.



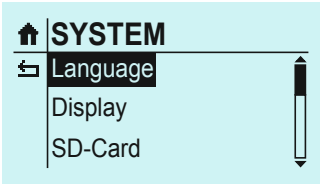
The system settings are independent from the operating mode.



- Language
- Display
- SD card
- Time
- Password
- Maintenance
- Data transfer
- Factory setting

Language

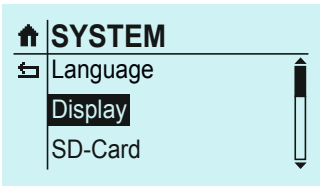
You can select between 9 languages as menu languages.



- deutsch
- english
- español
- français
- nederlands
- eština
- suomi
- türkçe
- svenska

Display

Display refresh
Cycles of the display refresh



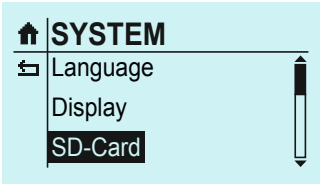
- 1 min
- 30 min
- 1 h
- 10 h
- 24 h

Contrast
- 0-100%

Volume unit
Display of the units:
- metric
- gal (US)
- l,ml/min

SD Card

Selection for what should be logged on the SD card.

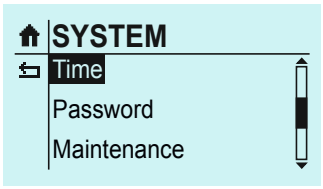


- **Messages**
  If any message occurs, this is logged on the card with the time
- **Operating data**
  Delivery quantity, operating mode, settings of INPUTS/OUTPUTS, operating mode dependent data (e.g. analogue current).
- **Write period**
  1 min, 5 min, 10 min, 30 min

Time

Setting of date and time.

- **Time format**
  0-24 h
  0-12 h am/pm

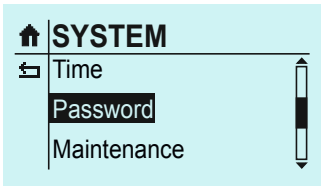


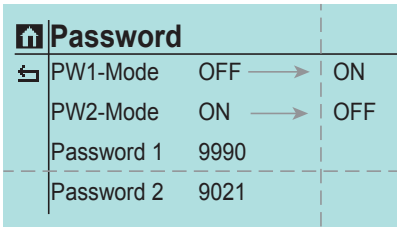
Password

Two password levels are provided to increase the operating safety. The passwords for these levels consist of a four-digit numeric code and are freely selectable.

Password 1 **9990** (PW1) is used to protect the setting of the delivery quantity (Level 01). This password can be activated and deactivated (when leaving the factory, it is deactivated).

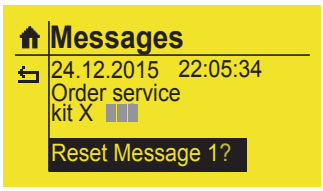
Password 2 **9021** (PW2) is used to protect the setting of the operating mode and the settings of the main value as well as the deletion of messages (Level 02, see "Menu guidance"). This password can be activated and deactivated (when leaving the factory, it is activated).





Maintenance

After 3000 operating hours, a service message requiring service kit replacement is shown.
After acknowledging the service message, the pump can continue to operate.

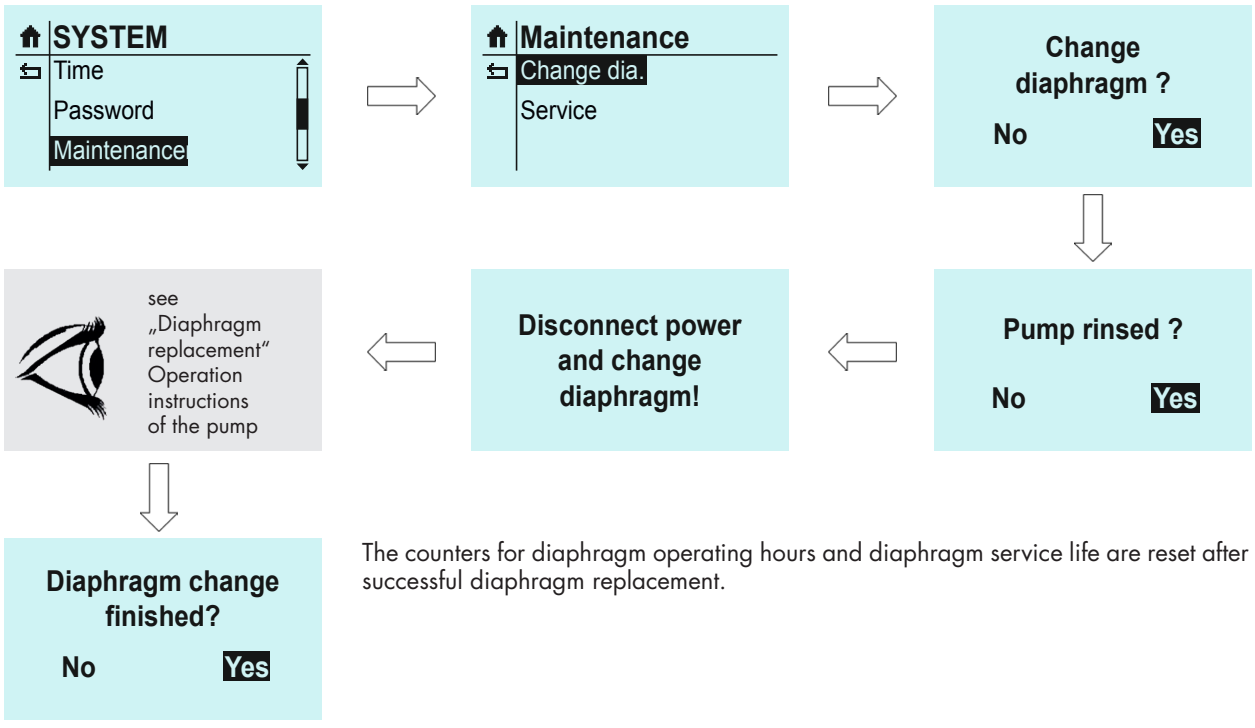


NOTE

If the warning is acknowledged without change, the service message is repeated after 24 hours.

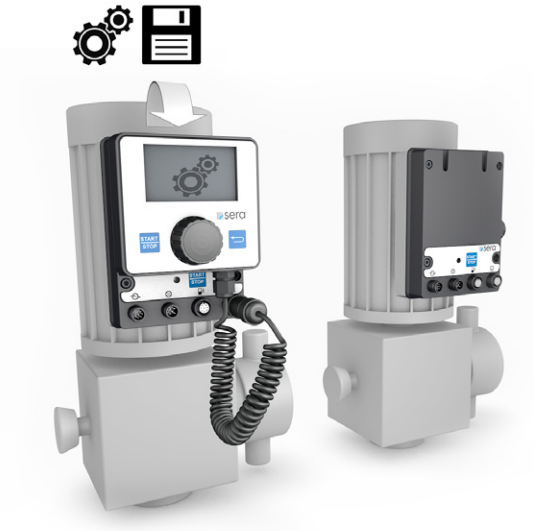
Change diaphragm

The diaphragm must be replaced if the Service message occurs.
The menu specifies the following procedure for the pump:



The counters for diaphragm operating hours and diaphragm service life are reset after successful diaphragm replacement.

Data transfer

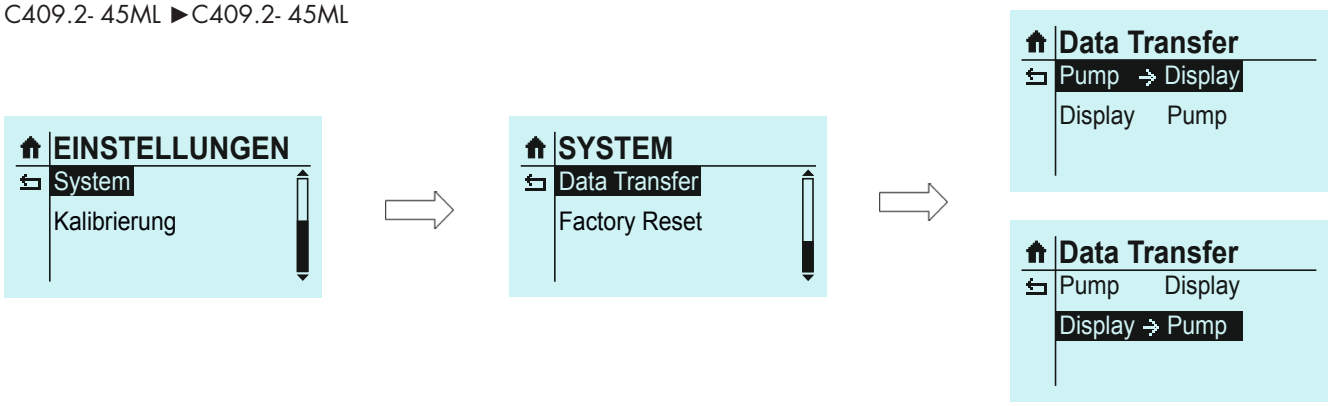


- **Pump-Display**
  Data transfer from pump to the display

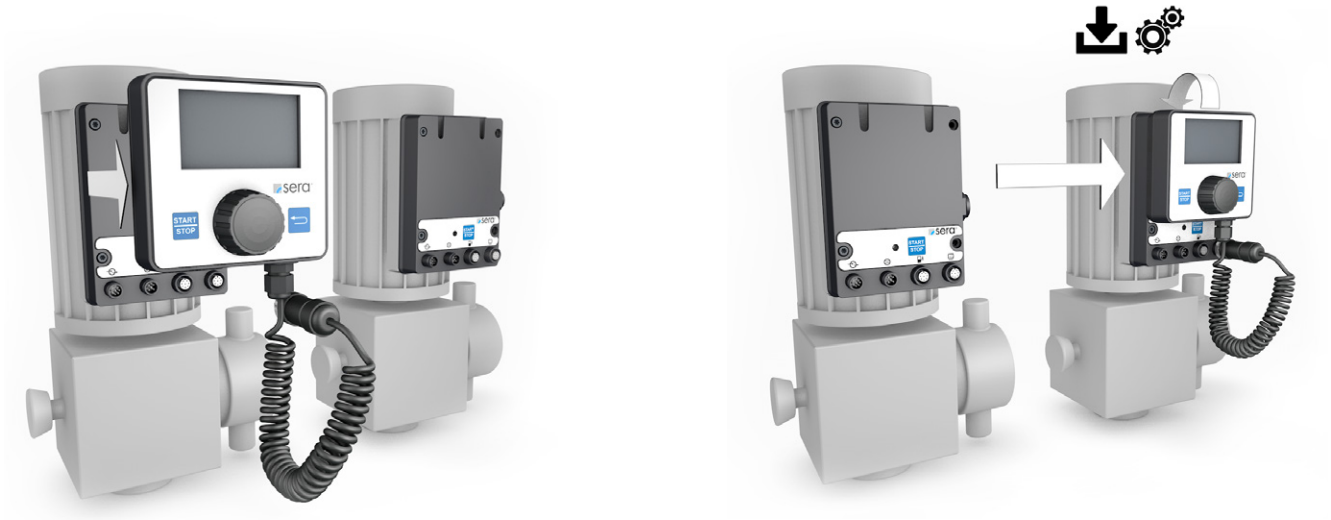
- **Display-Pump**
  Data transfer from display to the pump

For the data transfer, a pump must be parametrised to the required settings using the control panel.
Once this is done, the "Pump-Display" data transfer function transfers the parameter settings to the memory in the display.

Data transfer is only possible between pumps with the same displacement mode and flow rate, e.g.
iSTEP X 20 ► iSTEP X 20
C409.2- 50e ► C409.2- 50e
C409.2- 45ML ►C409.2- 45ML



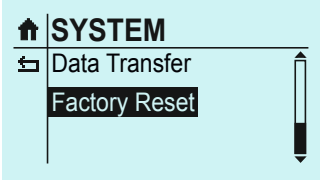
The display can now be unscrewed from the pump and connected to another pump. Using "Display-Pump" data transfer, the parameters stored on the display can be transferred to the second pump. This process can be repeated any number of times with other pumps. After the data transfer calibrate the pump(s).
The advantage is that each pump does not have to parametrised individually.



Factory settings

Restore pump to factory settings
(see parameters table for factory settings).

YES must be set and acknowledged for this.



Calibration of the delivery rate display

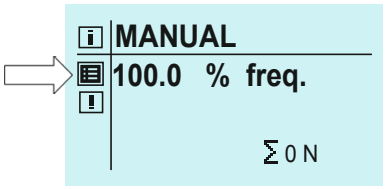
The calibration is used to activate the flow rate indicator.
Calibration is always done in the same way, no matter whether a flow meter is connected or not.

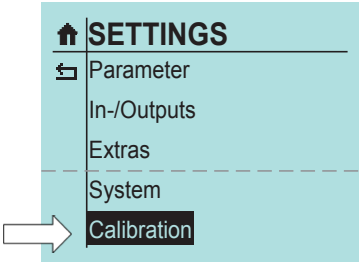
ATTENTION

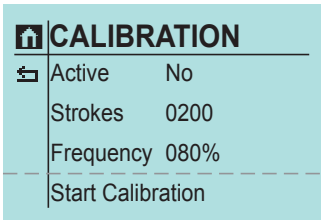
The correct sensor type must be set (see „Dosing monitor“, page 35) before the calibration with connected flow meter.
If no sensor type is set („OFF“), the calibration will only activate the standard flow rate indicator.

Sequence of calibration

- Route the suction line into a calibration pot filled with the dosing medium – the pressure line must be installed in final position, i.e. the pump is operating under operating conditions.
- The dosing medium must be suctioned if the suction line is empty (operating mode **MANUAL**, let pump run).
- Note the fill level in the calibration pot (= base quantity).
- Under **SETTINGS** select the **CALIBRATION** menu item.



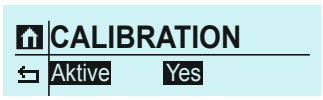


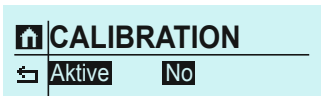


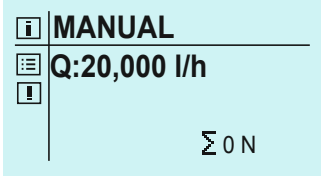
- First, enter the required number of strokes (**at least 200!**)
  the higher the number of strokes, the more accurate is the calibration!
- Enter **frequency** at which the pump should be operated later (10...100%).
- Select **Start calibration** to start the calibration.
- The dosing pump performs the specified number of strokes (wait for process).
- Determination of the delivered quantity (= difference between base quantity and remaining quantity in the calibration pot).
- Input of the determined delivered quantity (**MEASURED VALUE**).

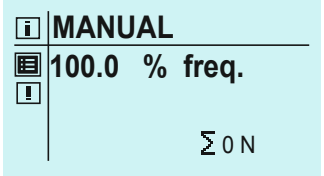
NOTE

The value for the „Active“ parameter is automatically set to „Yes“ after the calibration has been performed.
This value can now be changed!









Standard flow rate indicator

With the standard flow rate indicator, the entered target value is converted to the corresponding stroke frequency.

Internal calculation:
100% stroke frequency > calibrated: 10 l/h
Setpoint: 8 l/h > 80% stroke frequency

Flow rate indicator with flow meter
The flow meter records the actual value, and the motor pump readjusts the flow rate using the stroke frequency as soon as it deviates from the entered setpoint.
The maximum configurable setpoint is limited by the internally determined stroke length (motor pump).

Example:
If a target value of 8 l/h is entered, the stroke frequency is accordingly first reduced to 80%.
The flow meter measures a flow rate of 7.9 l/h. The internal regulation increases the stroke frequency to 81% to reach 8 l/h.

The maximum setpoint in this case is 10 l/h.

Internal control:

100% stroke frequency > calibrated: 10 l/h	80% stroke frequency > actual value: 7.9 l/h
Setpoint 8 l/h > 80% stroke frequency	8 l/h > 81% stroke frequency

Effects on the indicators for the different operating modes

- **MANUAL operating mode**
  After calibration of the dosing pump, the delivery rate is entered directly as setpoint in l/h instead of via the stroke frequency adjustment. In the "Operating messages" view, the stroke frequency display is replaced accordingly with the flow rate display. The total dosing volume is also still indicated in litres.

- **ANALOGUE operating mode**
  After calibration of the dosing pump, the delivery rate is entered directly as setpoint in l/h instead of via the stroke frequency adjustment. The calibration of the pump activates the flow rate indicator and the total dosing quantity in litres is also shown.

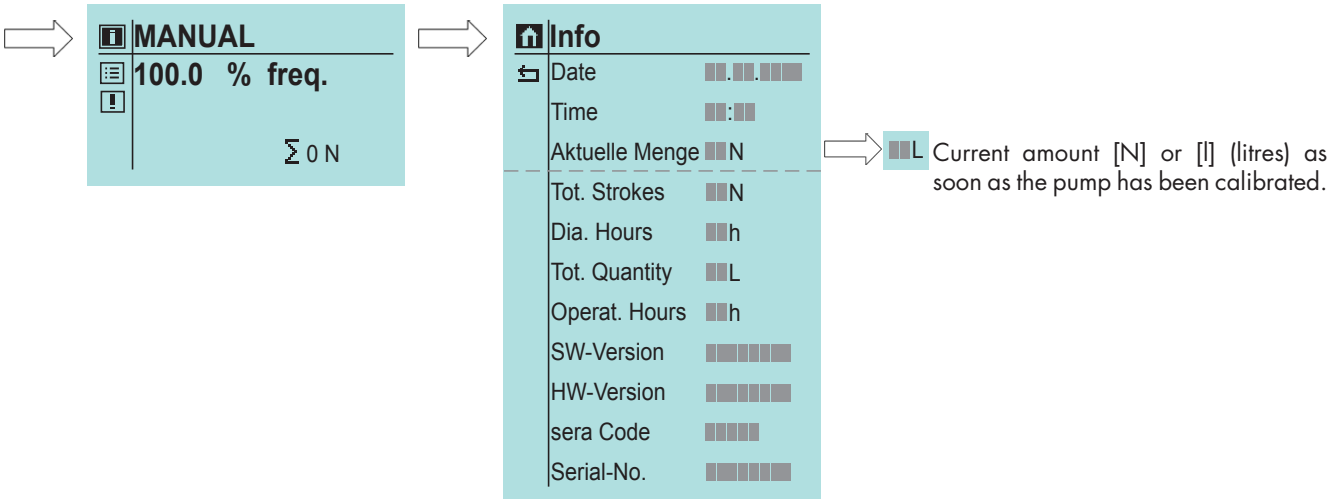
- **BATCH operating mode**
  After calibration of the dosing pump, the delivery rate is entered directly as setpoint in l/h instead of via the stroke frequency adjustment. After calibration of the pump, the dosing volume and the remaining dosing volume are indicated in litres.

- **IMPULSE operating mode**
  After calibration of the dosing pump, the delivery rate is entered directly as setpoint in l/h instead of via the stroke frequency adjustment. After calibration of the pump, the total dosing volume is also indicated in litres.

- **TIMER operating mode**
  After calibration of the dosing pump, the delivery rate is entered directly as setpoint in l/h instead of via the stroke frequency adjustment.

Info

The following information can be recalled:



Messages

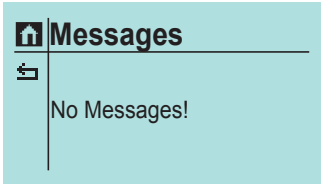
The messages menu function can be reached using a message icon from the operating mode window.

All messages that occur during operation are displayed here in plain text and with date and time of the occurrence.

The displayed messages are in chronological order.

Clicking on the text: Delete message x? deletes the message from the memory.
However, this is only possible if the signal is no longer present. For example, if the fault has not been rectified, it is not possible to delete the error and it is written to the memory again.

"No messages available" is displayed if no messages are stored.



Any message during operation is shown on the display immediately.

Settings (parameters)

The following table shows the factory settings for the stepper motor pump. Standard applications such as Manual Mode, Analogue Operation with 4-20 mA and Pulse Operation 1/1 and External Stop are preset.

The references to the respective chapters facilitate the adjustment of the settings. Furthermore, the parameters table provides the possibility to document the changes that have been made in the settings.

Overview of set parameters

	Factory setting	Page	Change	Change
Pulse operation				
Pulse memory	ON	page 17		
Pulse mode	1:1	page 17		
Pulse factor	1/1	page 17		
Analogue operation				
Signal	4-20 mA	page 20		
Batch operation				
Control	manual	page 22		
Quantity	0 N	page 22		
Frequency	0 %	page 22		
Input 1				
Function E1	Pulse	page 30		
Contact E1	Normally open contact	page 30		
Input 2				
Function E2	External stop	page 31		
Contact E2	Normally open contact	page 31		
Input 3				
Function E3	Analogue 2	page 31		
Contact E3	Normally open contact	page 31		
Output 1				
Function A1	Group fault	page 32		
Contact A1	Normally closed contact	page 32		
Output 2				
Function A2	Stroke signal	page 32		
Contact A2	Normally open contact	page 32		
Analogue output				
Function	Analogue input	page 33		
Signal	-	page 33		
Dosing monitoring				
Sensor	OFF	page 35		
Function	Warning	page 35		

	Factory setting	Page	Change	Change
Level				
Pre-alarm	Normally open contact	page 37		
Dry run	Normally open contact	page 37		
System				
Language	Deutsch	page 38		
Display				
Display refresh	1 h	page 38		
Contrast	70%	page 38		
Volume unit	metric	page 38		
SD card				
Signals	YES	page 38		
Operating data	YES	page 38		
Write period	5 min	page 38		
Time				
Date	set date	page 39		
Time	set time	page 39		
Format	0-24h	page 39		
Password				
PW01 mode	OFF	page 39		
PW02 mode	ON	page 39		
Password 01	9990	page 39		
Password 02	9021	page 39		
Slow mode (stepper motor pump)				
Suction stroke	100%	page 31		
Speed control (motor pump)				
Mode	Auto	page 34		
Speed limit				
Speed	100%	page 34		
Diaphragm monitoring				
Input signal	Normally open contact	page 37		
Sensitivity	50%	page 37		
Calibration				
Active	NO	page 41		
Strokes	200	page 41		
Speed	80%	page 41		

FAULT ANALYSIS / FAULT CORRECTION

sera products are sophisticated technical products which are only shipped after having been thoroughly tested and checked at our factory. Should there be any faults, these can be detected and rectified easily and quickly based on the error messages in the display and the instructions in the tables.

Error message										Possible cause	Corrective action
No flow!	Flow rate too low!	Pulse memory full!	Analogue signal < 4 mA!	Analogue signal > 20 mA!	Analogue signal > 25 mA!	Mains voltage too low!	Mains voltage too high!	Time error!	Order wear parts kit!		
■	■					■	■			Electrical data of the dosing pump do not match mains data.	Check order data. Check electrical installation.
			■							Broken wire in the analogue signal line.	Check the analogue signal line and repair if necessary.
			■	■						Type of the specified analogue signal (e.g. 4-20 mA) does not match the actual analogue signal (e.g. 0-20 mA).	Check the specified analogue signal and adjust to the actual analogue signal if necessary.
					■					Analogue signal transmitter (sensor, regulator) has a fault.	Check the analogue signal transmitter and correct fault.
		■								Frequency of the incoming pulses is (constantly) higher than the maximum stroke frequency of the dosing pump.	Check process parameters.
		■								Pulse factor too high.	Check process parameters.
									■	Diaphragm has exceeded the maximum service life of one year or the maximum operating hours.	Contact **sera** and order diaphragm kit.
								■		Defective battery for the power supply of the real-time clock.	Contact **sera**.

Error message								Possible cause	Corrective action
Motor overtemperature!	Diaphragm rupture!	No flow!	Flow rate too low!	Pre-alarm level!	Dry running dosing pump!	No stroke detection!	Drive fault!		
	■	■	■					Defective drive diaphragm.	Replace drive diaphragm.
		■	■				■	Suction height too high.	Reduce suction height or suction resistance.
		■	■					Suction pipe leaking.	Check seals, tighten pipe connections.
		■	■				■	shut-off valves in piping closed.	Open shut-off valves or check opening state – check pump for possible damage.
		■	■	■	■			Medium level in storage tank too low or no medium.	Fill storage tank.
		■	■					Pump valves leaking.	Remove and clean valves.
		■	■					Pump valves (ball seats) damaged.	Remove and clean valves, check function; replace valves if necessary.
		■	■					Pump valves incorrectly installed or valve balls missing.	Check installation position and completeness – replace missing parts or install correctly.
		■	■				■	Filter in suction line clogged.	Clean filter.
		■	■			■	■	Backpressure too high.	Measure pressure with manometer directly above pressure valve if possible and compare with permissible backpressure.
		■	■					Foreign matter in the pump valves.	Remove and clean valves.
		■	■				■	Acceleration height too high due to pipe geometry.	Check acceleration height on suction and pressure sides with manometer and compare with design data – install a pulsation damper if necessary.
		■	■			■	■	Viscosity of the pumped medium too high.	Check viscosity of the pumped medium and compare with design data – reduce concentration or increase temperature if necessary or install other pump valves.
		■	■					Pumped medium is outgassing in the suction pipe and/or the pump body.	Check geodetic conditions and compare with data of the pumped medium. Operate pump with suction side supply, reduce temperature of the pumped medium.
		■	■					Air in suction line while pressure is present on the pressure side.	Vent pressure side or open vent valve.
■		■	■					Reversible thermal fuse of the pump has tripped.	Let temperature of the pump cool down. Check ambient temperature.
		■	■					Pipe connections leaking.	Tighten connections according to type of material. Be careful with plastic – risk of fracture!
		■	■			■	■	Pumped medium frozen in pipe.	Remove pump and check for possible damage - increase temperature of the pumped medium.
		■	■					Pump valves dry.	Moisten pump body and valves. Open vent valve.
						■	■	Sensors of the dosing pump defective.	Contact **sera**.

WARNING

Observe and follow the safety instructions by all means.
See the additional instructions „SAFETY INSTRUCTIONS".
Man, machine and environment are endangered if the safety instructions are not observed.

Maintenance and cleaning

The manual control is maintenance-free. Clean with a moist cloth. Rub dry afterwards.

Decommissioning

- Disconnect device from the power supply.
- Detach electrical connections.
- Take device out of operation.

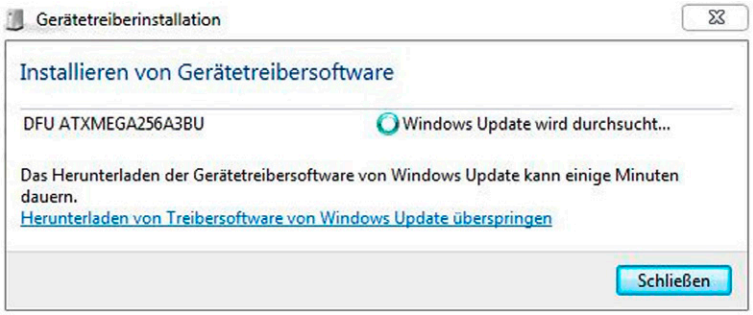
Disposal

Dispose of correctly and comply with the currently applicable local regulations after shutdown and dismantling.

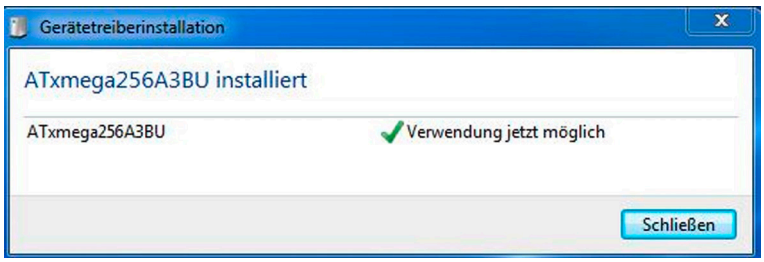
NOTE

The parameter settings that were made on the pump are retained after the software update.

- Install the Atmel **Flip program** (included in the installation package) on your PC or notebook (if not already done).
- For this purpose execute the „**Flip Installer – 3.4.7.112.exe**" file and follow the on-screen instructions.
- Disconnect pump from the power supply and loosen connection of the operator display.
- Connect the USB-M12 adapter to the PC or notebook.
- Connect the USM-M12 adapter to the display connection of the pump.
- Hold the ON/OFF button and switch on the power supply of the pump again.
  The status LED of the pump lights yellow.
  The pump is now in the Update mode.
- A message for installation of the device driver appears on the screen of the PC/notebook (if this has not already happened).



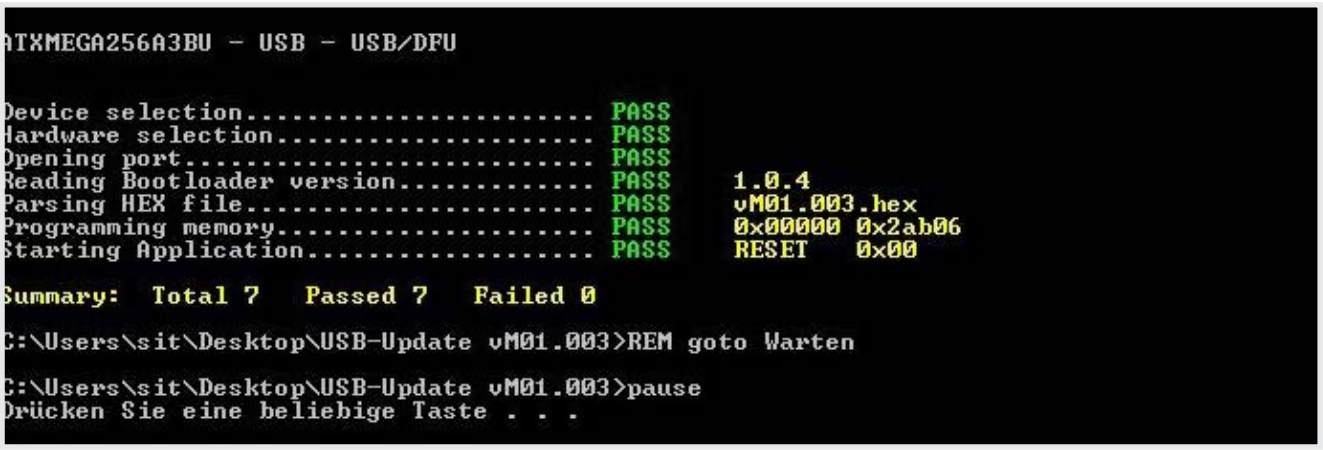
- Upon completion of the installation the device can be used.



- The device (**1**) which has been installed is now available in the Device Manager of the PC/notebook.

SOFTWAREUPDATE

- Store the folder with the "**USB-Update vM01.00X**" update files on the drive where the installation of Atmel FLIP was saved.
- Start the "**USB_run_vM01.00X.bat**" batch file in the folder by double-clicking it.
  An MS-DOS command window now opens showing the progress of the installation.
- The successful completion of the updates is shown as follows.



- The update is now finished.
- The pump restarts automatically.
- Disconnect the USB-M12 adapter from the pump and reconnect the display.
- The pump is ready for operation.

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