TECHNICAL MANUAL

PROFIBUS

INTERFACE MODULE

TRANSLATION OF ORIGINAL TECHNICAL MANUAL EN

NOTE

Keep the operating manual for future use!

ATTENTION

Subject to technical modifications!

About this instructions

Special notes in these instructions are marked with text and danger symbols.

NOTE

Notes or instructions that faciliate work and ensure a safe operation.

ATTENTION

The non-observance of these safety instructions can result in malfunctions or material damages.

WARNING

The non-observance of these safety instructions can lead to material damages and personal injuries.

Quality notes

The **sera** quality management and quality assurance system is certified in accordance with DIN EN ISO 9001:2015.
The **sera** product complies with the applicable safety requirements and accident prevention regulations.

CONTENTS

SAFETY INSTRUCTIONS 4
Personnel qualification and training 4
Dangers in the case of non-observance of the safety instructions 4
Safety-conscious working 4
Safety instructions for owner / operator 4
Improper operations 4
Intended use 4

TRANSPORT / STORAGE 5
Transport 5
Storage 5

PRODUCT DESCRIPTION 6
Type plate 6
Accessoires 6

TECHNICAL DATA 7
Electrical data 7
Ambient conditions 7
Dimensions 7

ELECTRICAL CONNECTIONS 8
Installation example / bus diagram 10
Stub cables 11
Bus cable 11

COMMISSIONING 12

OPERATION 13
LED operation indicators 13
Operation window 13
Operating Modes 14
Modules 14
Explanation of the modules 14
PROFIBUS acyclic data exchange 14
Modules / Input 15
Modules / Output 16
Settings (parameters) 16
Data from module to the master 23

MESSAGE 29
Diagnostics signals 29
Error message 29

MAINTENANCE / DECOMMISSIONING / DISPOSAL 30
Maintenance and cleaning 30
Decommissioning 30
Disposal 30

SAFETY INSTRUCTIONS

WARNING

Before commissioning, installating and during operation of the **sera** dosing pump the respective regulations valid at the place of installation are to be observed!

Compliance with these operating instructions and, in particular, the safety instructions, helps to:

Prevent danger to people, machines and the environment.
Increase reliability and service life of the product and the complete system.
Reduce repair costs and downtimes.

Personnel qualification and training

The personnel for operation, maintenance, inspection and installation must be suitably qualified for their tasks. The owner must clearly define responsibility and supervision of the personnel.
If the personnel do not have the knowledge required, then personnel is to be trained and instructed correspondingly. Such training can be provided by the manufacturer / supplier upon order of the owner. In addition, the owner has to ensure that personnel have understood the operating instructions completely.

Dangers in the case of non-observance of the safety instructions

Non-observance of the safety instructions can result in hazards both for persons as well as for the environment and the product, and can, for example, cause the following hazards:

Failure of important functions of the product.
Failure of prescribed methods for maintenance and repair.
Danger to people from electrical, mechanical and chemical influences.

Safety-conscious working

The safety instructions shown in this operating manual, the existing national accident prevention regulations and any internal working, operating and safety regulations of the owner must be observed.

Safety instructions for owner / operator

Danger caused by electrical energy is to be avoided.

Improper operations

Operating safety of the supplied product is only guaranteed if the product is used as intended, according to the descriptions in Chapter „Intended use“ of these operating instructions.

Intended use

The **sera** product is only to be deployed according to the intended purpose stated in the product description and the acceptance test certificate.
If the product is to be used for other applications, then the suitability of the product for the new operating conditions must be discussed with **sera** beforehand!
Criteria for operation in accordance with the intended use:

Operating conditions at the place of installation.
Voltage supply.

General

sera products are checked for perfect condition and function previous to shipment.
Check for transport damage immediately after arrival of goods. If damage is found, this is to be reported immediately to the responsible carrier and the manufacturer.

Storage

An undamaged packaging protects the unit during storage and should only be opened when the product is installed.
Proper storage increases the service life of the product and includes prevention of negative influences such as heat, moisture, dust, chemicals etc.

The following storage specifications are to be obsered:

- Storage place: cool, dry, dustfree and slightly ventilated
- Storage temperature and relative air humidity see Chapter „TECHNICAL DATA“.
- The maximum storage time for the standard packaging is 12 months.

If these values are exceeded, metal products should be sealed in foil and protected from condensation water with a suitable desiccant.

Do not store solvents, fuels, lubricants, chemicals, acids, disinfectants and similar in the storage room.

PRODUCT DESCRIPTION

The INTERFACE MODULE must only be used as communication interface between a controllable sera dosing pump and a PROFIBUS network.
A proprietary **sera** protocol is used for the internal communication between INTERFACE MODULE and dosing pump.

NOTE

The sera dosing pump PROFIBUS option is integrated in the network via the device master data (DMD) file which must be integrated in the development environment. This file contains the characteristics of the pump and information for the communication capability.
The DMD file can be downloaded by scanning the QR code (see type plate) or directly from the sera website www.sera-web.com.

Type plate

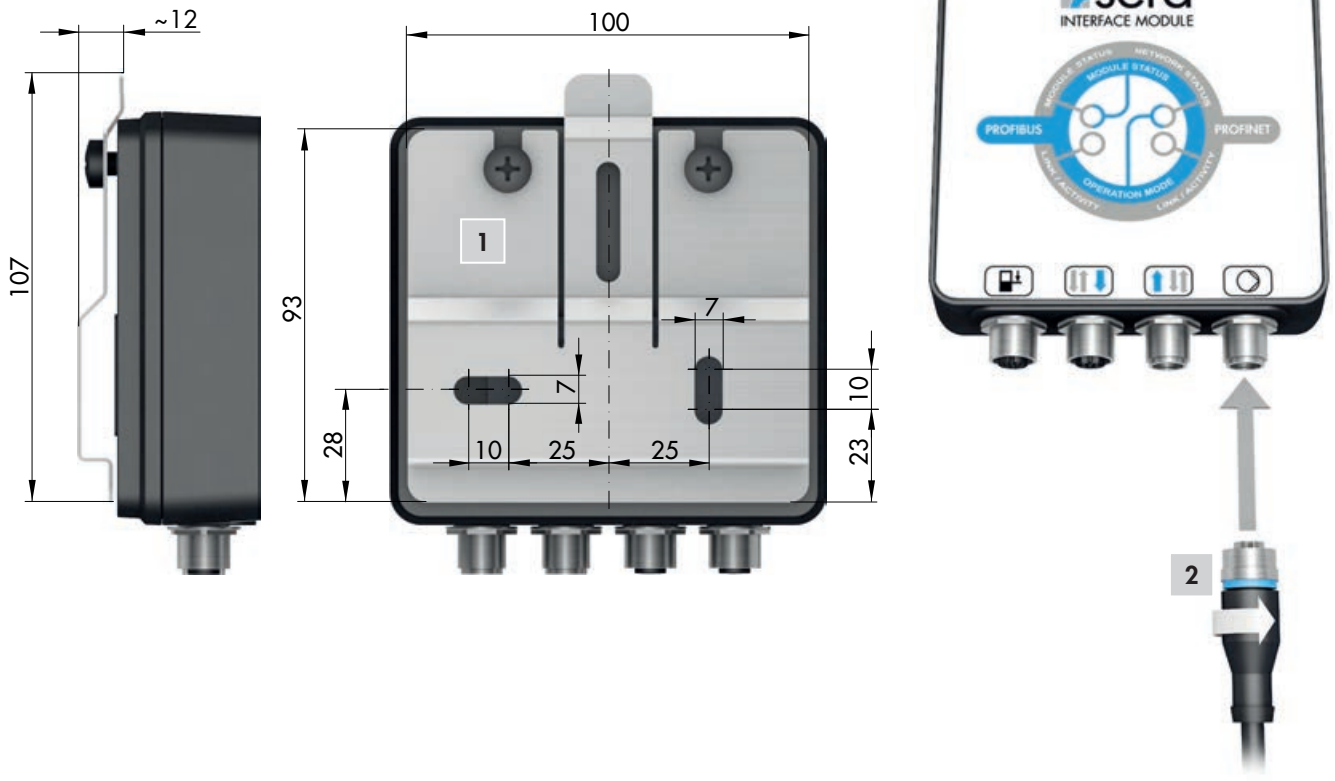
The INTERFACE MODULE is provided with a type plate at the factory.
The information on the type plate is explained below.

No.	Designation
1	Type
2	Max. power consumption
3	Supply voltage
4	Protection rating
5	QR code (for the DMD file)

Accessoires

The supply includes the following accessories:

Wall mount (**1**)
Sensor cable (**2**)



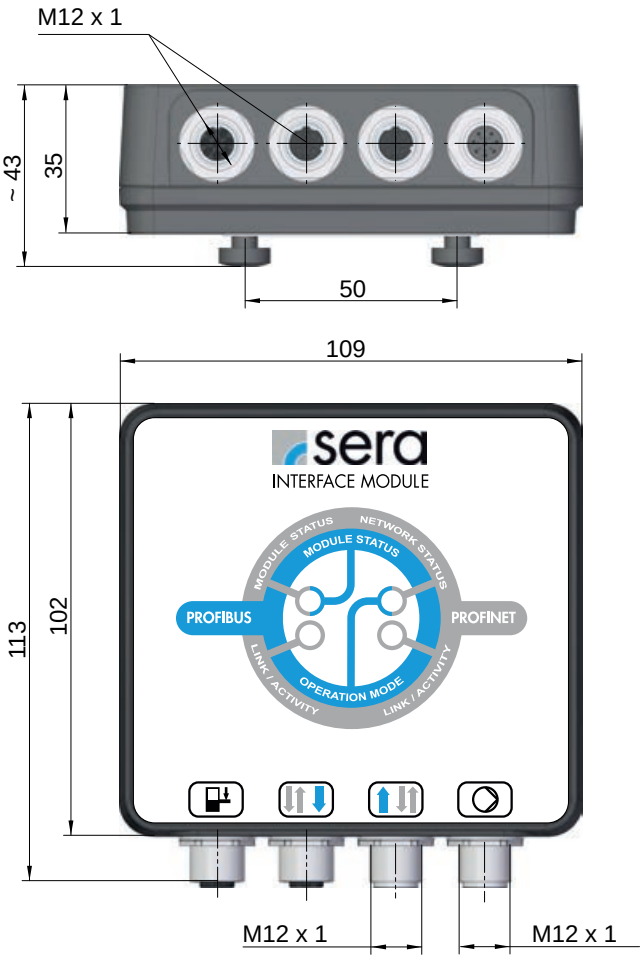
Electrical data

PROFIBUS interface	PROFIBUS DP-V1 (slave)
	GSD File sera sera0FA2.gsd
Transmission rate	9.6/19.2/45.45/93.75/187.5/500 kbit/s 1.5/3/6/12 Mbit/s Automatic baud rate detection
Supply voltage	24 V DC
Max. power consumption	1 W

Ambient conditions

Max. height above sea level	1000 m
Max. relative humidity	90%
Protection rating	IP65
Electrical protection class	III
Ambient temperature	0 °C to 40 °C

Dimensions



ELECTRICAL CONNECTIONS

ATTENTION

The electrical connection must be made by qualified personnel in compliance with the local regulations.

WARNING

Ensure absence of voltage of all cables and devices for the installation of electrical components!

Contact with stripped wires or live components can result in serious injuries or even death.
Any short-circuit can cause severe and expensive damage to the assemblies.

WARNING

Damaged cables should always be replaced!

WARNING

In order to guarantee the IP65 protection rating, all unused connections should be provided with a blanking plug.

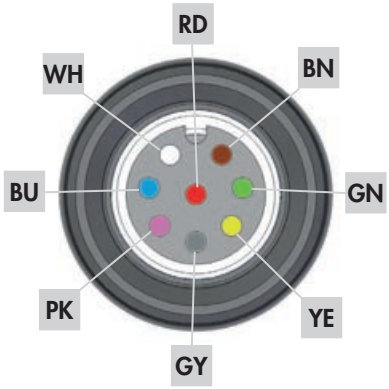
	Interface	Assignment	Function
1	Level connection	8-pole	Pre-alarm and dry running protection
2	PROFIBUS Output *	5-pole	Connection to the PROFIBUS network or terminating resistor (**5**)
3	PROFIBUS Input *	5-pole	Connection to the PROFIBUS network
4	Pump connection	8-pole	Data transfer between pump and INTERFACE MODULE

* no Y-connector necessary

The field bus box modules are connected via the supplied connection cable.
The INTERFACE MODULE has a socket and a plug, whereby no Y-connector is necessary.
The supply voltage (+5 V DC) for the terminating resistor is only applied on the socket.
The terminating resistor is only available as plug connector.

Level connection (1)

Pin	Wire colour		Function (factory setting)
Pin 1	WH	(white)	not assigned
Pin 2	BN	(brown)	not assigned
Pin 3	GN	(green)	not assigned
Pin 4	YE	(yellow)	not assigned
Pin 5	GY	(grey)	not assigned
Pin 6	PK	(pink)	Pre-alarm level
Pin 7	BU	(blue)	Dry run
Pin 8	RD	(red)	GND



The inputs can be switched using a floating contact signal.
Pre-alarm and dry running are set to normally open floating contacts at the factory.
The sockets of the connections are A-coded and the assignations of the functions are symbolically labelled.

PROFIBUS output (2)

Pin No.	Signal	Description
Pin 1	VP	+5 V supply for terminating resistor
Pin 2	A-line	Negative RxD/TxD
Pin 3	GND bus	Data ground
Pin 4	B-line	Positive RXD/TxD
Pin 5	Shield	Not connected internally, connected internally with PROFIBUS cable with shield
Thread	Cable shield	Must be connected externally with PE via cable filter according to PROFIBUS standard

PROFIBUS input (3)

Pin No.	Signal	Description
Pin 1	NC	NC
Pin 2	A-line	Negative RxD/TxD
Pin 3	GND bus	Data ground.
Pin 4	B-line	Positive RXD/TxD
Pin 5	Shield	Not connected internally, connected internally with PROFIBUS cable with shield
Thread	Cable shield	Must be connected externally with PE via cable filter according to PROFIBUS standard

ATTENTION

The M12 socket is inversely coded and has 5 pins. Pin 1 is 5 V DC and Pin 3 is GND for the active terminating resistor. These must never be used for any other functions as this can result in destruction of the device.
Pin 2 and Pin 4 carry the data of the PROFIBUS communication. These must never be reversed otherwise the communication is disrupted. Pin 5 is the shield that is not internally connected to the module.

Anschluss Pumpe (4)

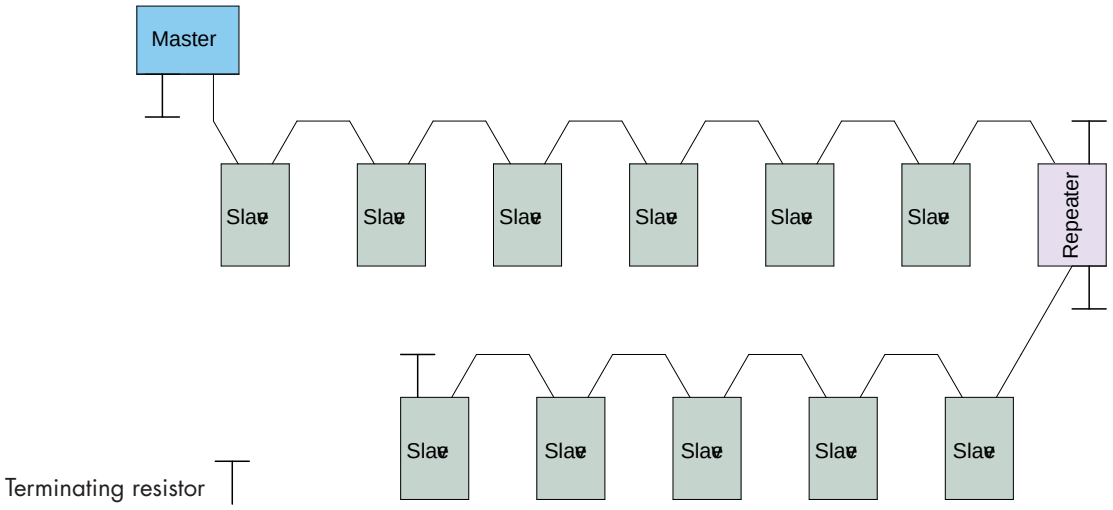
Pin No.	Function
Pin 1	+24 V supply voltage
Pin 2	Communication IM1
Pin 3	Communication IM2
Pin 4	not assigned
Pin 5	Communication IM3
Pin 6	Pre-alarm level
Pin 7	Dry run -
Pin 8	GND

Installation example / bus diagram

All devices are connected in a bus structure (line).
Up to 32 nodes (master or slaves) can be networked within one segment.
The first and the last device must be provided with a terminating resistor. The bus segments are connected to the overall network with repeaters (amplifiers), but remain electrically isolated. Up to maximum 126 nodes (including repeaters) can be connected within the overall network.
The bus nodes are identified by the bus address. Each address must be unique and may only be assigned once.

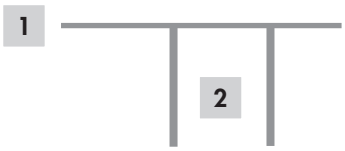
NOTE

The minimum cable length between the individual nodes must be at least 1 m for transmission rates of more than 1.5 Mbit/s. It must be ensured for the cable installation that the PROFIBUS cable does not run parallel with other live cables.



Stub cables

Stub cables (**2**) (with Y or T distributing piece) are branches from the main bus line (**1**) to the node.



Stub cables are never allowed if the transmission rates exceed 1.5 Mbit/s. Stub cables may be used for transmission rates of less than or equal to 1.5 Mbit/s, if the limit values stated in the table are not exceeded.

Transmission rate	Total of stub cables *
> 1.5 Mbit/s	none
1.5 Mbit/s	6.7 m
500 kbit/s	20 m
187.5 kbit/s	33 m
93.75 kbit/s	100 m
19.2 kbit/s	500 m

* Total of all stub cables within a segment for PROFIBUS cable of 30 pF/m

The maximum cable length depends on the transmission rate. For transmission rates greater than 1.5 Mbit/s, a minimum cable length of 1m between two nodes is recommended.

Transmission rate	Maximum cable length
> 1.5 Mbit/s	100 m
1.5 Mbit/s	200 m
500 kbit/s	400 m
187.5 kbit/s	1000 m
93.75 kbit/s	1200 m
45.45 kbit/s	1200 m
19.2 kbit/s	1200 m
9.6 kbit/s	1200 m

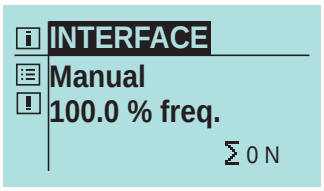
Bus cable

Cables with the following specifications must exclusively be used for new installations:

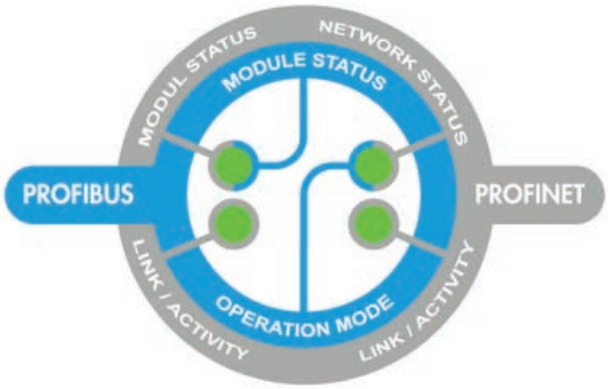
Characteristic impedance 135…165 ohm (resistance for high-frequency signals)
Capacitance <30 pF/m
Loop resistance 110 ohm/km
Wire diameter 0.64 mm
Wire cross section> 0.34 mm^2

Disconnect voltage.
Connect INTERFACE MODULE (1) to the **sera** pump (2) (see „Electrical Connections). Observe earthing.

Apply voltage.
Pump starts.
Module status (**3**) lights green.
The "INTERFACE" operating mode must be enabled and can be selected for operating modes.
Set the address for PROFIBUS (see chapter „Settings (parameters)").



LED operation indicators

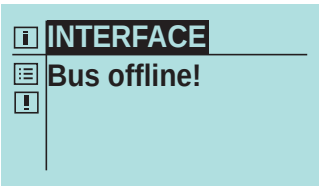


MODULE STATUS	off	green	red
Operational readiness		x	
Diagnostics notification is pending		flashes	
Module error			x
not initialised	x		

OPERATION MODE	off	green	red
On-line, data exchange		x	
On-line, ready		flashes	
Parametrisation error			flashes once f or a short time
PROFIBUS configuration error			flashes twice for a short time
not initialised	x		

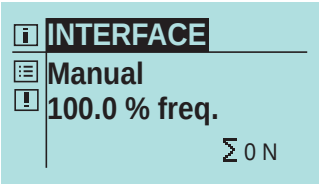
Operation window

INTERFACE MODULE is initialised.
No BUS/NETWORK connection is established or there is no data exchange.



BUS/NETWORK connection established.
Data exchange is present.
No operating mode has been selected in the PUMP_CONTROL module.

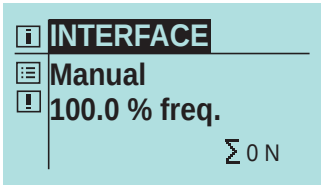
No valid process data exist.
Communication available.

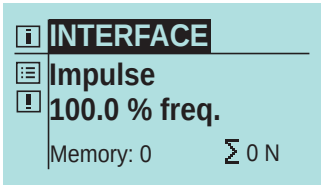


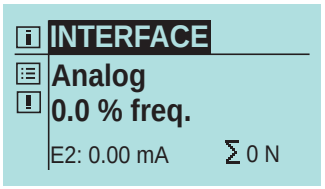
Operating Modes

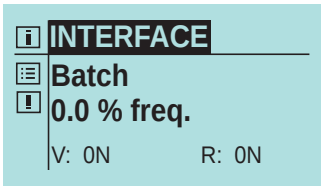
The following operating modes are possible in interface operation:

- Manual
- Impulse
- Analog
- Batch









Modules

Thanks to use of the modular design, every sera dosing pump connected to the INTERFACE MODULE can be parametrised according to their own requirements. It is possible to adapt the amount of process data precisely to the needed task.

Explanation of the modules

Input data	The modules with the "CONTROL" ending are modules with process data sent to the pump. The pump can be controlled and adjusted using these.
Output data	The modules with the "STATE" ending are modules with process data received from the pump. These return the status of the pump.

The modules can be used individually depending on the application and desired operating mode. However, the „PUMP_CONTROL" module must always be used for the control of the pump via the network as the operating mode is set here.
The pump can also be monitored for non-interface operating modes using the State modules.
All functions that can also be set using the hand-held control unit can be parametrised via the modules. Only timer operation cannot be adjusted.
The Module Status LED lights continuously after the initialisation of the module by the pump.

The Operation Mode LED indicates the network status. It lights green continuously when process data are being exchanged with a controller. It flashes green if the module is connected to a controller but no process data are being exchanged.

PROFIBUS acyclic data exchange

All modules can be addressed in Slot 1. The index number corresponds to the respective module number from the module table. If data are read acyclically, the size of the data to be read must be specified using the length parameter of the DP-V1 request. If more data are requested than the module provides, the INTERFACE MODULE only returns the data that are available in the respective module. If fewer data than are available are requested, the module only returns data of the requested data quantity.

The module does not check the specified data length for acyclic requests.
If a greater data quantity than available is specified in PROFIBUS or PROFINET, the data cannot be accessed and the device retains the last valid data.

Modules / Input

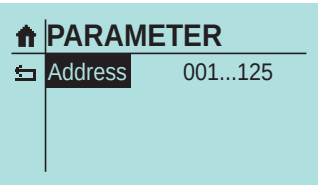
PUMP_CONTROL
This module is always necessary for the control of the pump irrespective of operating mode. The External Stop Bit that is valid in all operating modes can be set with this module. Other functions are the setting of the operating mode, reset of the totaliser, acknowledgement of alarms, stroke control for motor pumps. If a valid interface operating mode is selected and the pump is not in interface operation, it automatically switches to interface operation.
MANUAL_CONTROL
Adjustment of the stroke frequency / litre capacity in manual mode. The operating mode in PUMP_CONTROL must be set to Manual Interface.
PULSE_CONTROL
A pulse for executing a stroke can be sent to the pump using the pulse bit. The pulse is detected during a flank change from 0 to 1. Furthermore, the functionalities of pulse parameters are shown. The stroke frequency / litre capacity can be set using other input data.
ANALOG_CONTROL
Used for operation of the pump using analogue signal. The functionality of analogue parameters is shown via the input data. A module for parametrisation of the analogue input is required for the operation.
BATCH_CONTROL
Start of a batch, reset of the remaining batch and changeover between „normal“ or „analogue“ batch possible. Otherwise the batch quantity in strokes / litres and the stroke frequency / litre capacity can be set.
INPUT1_CONTROL, INPUT2_CONTROL, INPUT3_CONTROL
Setting of the inputs analogously to the menu.
OUTPUT1_CONTROL, OUTPUT2_CONTROL
Settings of the outputs analogously to the menu.
A_OUTPUT_CONTROL
Settings of the analogue output analogously to the menu.
SLOWMODE_CONTROL
Settings analogously to the Extras menu.
SPEED LIMIT_CONTROL
Settings analogously to the Extras menu.
DOSING_CONTROL
Settings analogously to the Extras menu.
MBE_CONTROL
Settings analogously to the Extras menu.
LEVEL_CONTROL
Settings analogously to the Extras menu.
DEARIATION_CONTROL
Settings analogously to the Extras menu.
FLASH_CONTROL
Settings for the SD card.
TIME_CONTROL
Setting of the system time of the pump.

DIACHANGE_CONTROL
Module for performing a diaphragm change. Analogous to the DIACHANGE_STATE status request.
CALIBRATION_CONTROL
The litre capacity of the pump can be calibrated with this module.

Modules / Output

PUMP_STATE
Statuses of the pump. All operating modes of the pump are displayed here. Even if the pump is not in the Interface mode.
FLOW_STATE
Current delivery rate of the pump in litres / hour or strokes. Valid across operating modes.
COUNTER_STATE
Totaliser of the pump.
IMPULS_STATE
Pump information of the respective set operating mode. No module exists for the Manual operating mode as there is no information except the current delivery rate.
ANALOG_STATE
Pump information of the respective set operating mode. No module exists for the Manual operating mode as there is no information except the current delivery rate.
BATCH_STATE
Pump information of the respective set operating mode. No module exists for the Manual operating mode as there is no information except the current delivery rate.
INPUT1_STATE, INPUT2_STATE, INPUT3_STATE
Information of the inputs / outputs analogous to the associated CONTROL modules.
OUTPUT1_STATE, OUTPUT2_STATE
Information of the inputs / outputs analogous to the associated CONTROL modules.
A_OUTPUT_STATE
Current analogue output current.
CALIBRATION_STATE
Information during a calibration.
PUMP_INFO_STATE
General pump information, Dependent on the pump type.
ALARM_STATE
Display of the error signals of the pump. Active bit means error is present.

Settings (parameters)



No adjustment of the parameters possible.
IP address and subnet can only be allocated via the network.
The following information can be viewed under „Parameters“:

IP address
Subnet
MAC address

The control and parametrisation of the pump are performed using modules that are described in the following table:

No.	Module Name	Data type	Function	Comment
1	PUMP_CONTROL	Byte 1	Bit definition:	Must always be implemented to select the operating mode.
			0. 0.External Stop ON/OFF	
			1-3 Operating mode	If a valid interface operating mode is selected and the pump is not in interface operation, it automatically switches to interface operation. Then no other operating mode can be selected.
			000 Fail Safe	
			001 Manual interface	
			010 Impulse interface	
			011 Analog interface	
			100 Batch interface	
			4. Reset Counter	The current stroke counter (not calibrated) and litre counter are reset using Reset Counter. The counter is maintained at 0 if the bit is set.
			5. Reserved	
			6. Acknowledge alarm message	Acknowledge alarm message using flank change to 1.
			7. Speed control	Speed control only has an influence for motor pumps 0 Auto 1 Stroke frequency
2	MANUAL_ CONTROL	1. Float	not calibrated: 0.0 - 100.0% calibrated 0.000 l - max. litres/hour	The decimal position of the percentage value is truncated for motor pumps. Specification in litres with up to three decimal places for calibrated pump.
3	IMPULSE_ CONTROL	Byte 1	Bit definition:	
			0. 0.Pulse	
			1. 1.Pulse memory ON/OFF	
			2-3 Pulse mode	
			000 Reduction	100 Automatic
			001 1/1	
			010 Transmission	
			011 Proportional	
		Float 2	Stroke frequency not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour	
		Float 3	Pulse Upper Flow not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour	
		Word 4	Pulse factor / pulse limit 0-999 Reduction, Overdrive, Proportional modes Pulse factor Automatic mode 1–30,000 (corresponds to 0.001–30,000 strokes/pulse)	The value means pulse limit if proportional pulse mode is selected.

No.	Module Name	Data type	Function	Comment
4	ANALOG_ CONTROL	Byte 1	Bit definition: 0-2 Analogue signal 00 0-20 mA 01 4-20 mA 10 Adjustment	INPUT2_CONTROL or INPUT3_CONTROL must be set as analogue input for the analogue operation.
		Byte 2	Analogue I1 0-200	Bytes 2-5 are only used standardised for analogue signal. 0= 0.0 mA 200= 20.0 mA 155= 15.5 mA
		Byte 3	Frequency f1 0-100%	
		Byte 4	Analogue I2 0-200	
		Byte 5	Frequency f2 0-100%	
5	BATCH_CONTROL	Byte 1	Bit definition: 0. Start Batch 1. Reset of the remaining batch 2. Normal batch / Analogue batch	The remaining batch quantity is zeroed while Bit 1 is set. Can also be used for cancellation of a batch. Batch is also reset by setting External Stop. Two analogue inputs must be parametrised accordingly for Analogue Batch. The batch can be started either by Bit 0 in Batch Control or by the digital input. Batch Flow = 0.0 can be set to pause a batch. The speed can be varied during a batch.
		Float 2	Batch Volume 0.000 l - dependent on pump	
		Float 3	Stroke frequency not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour	
6.1	INPUT1_CONTROL	Byte 1	Bit definition: 0-3 Input function 0000 OFF 0001 External stop 0010 Venting 0011 Impulse 0100 Analogue 1/2 changeover 0101 Recipe 0110 Start Batch 4. NC contact / NO contact	The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.

No.	Module Name	Data type	Function	Comment
6.2	INPUT2_CONTROL	Byte 1	Bit definition: 0-3 Input function 0000 OFF 0001 External stop 0010 Venting 0011 Impulse 0100 Analog 1 0101 Recipe 0110 Start Batch 0111 Batch quantity 1000 Batch output 4. NC contact / NO contact	The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
6.3	INPUT3_CONTROL	Byte 1	Bit definition: 0-3 Input function 0000 OFF 0001 External stop 0010 Venting 0011 Impulse 0100 Analog 2 0101 Recipe 0110 Start Batch 0111 Batch quantity 1000 Batch output 4. NC contact / NO contact	The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
7.1	OUTPUT1_ CONTROL	Byte 1	Bit definition: 0-3 Output function 0000 OFF 0001 Operational 0010 Pump active 0011 Stroke signal 0100 Pre-alarm level 0101 Dry run 0110 Diaphragm rupture 0111 No flow 1000 Group signal 1001 Group fault 1010 Internal error 1011 Batch finished 4. NC contact / NO contact	The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.

No.	Module Name	Data type	Function	Comment
7.2	OUTPUT2_ CONTROL	Byte 1	Bit definition: 0-3 Output function 0000 OFF 0001 Operational 0010 Pump active 0011 Stroke signal 0100 Pre-alarm level 0101 Dry run 0110 Diaphragm rupture 0111 No flow 1000 Group signal 1001 Group fault 1010 Internal error 1011 Batch finished 4. NC contact / NO contact	The function of the INPUTS / OUTPUTS can be set in bus operation by using the respective module. Otherwise, the functionality on delivery is applicable.
8	A_OUTPUT_ CONTROL	Byte 1	Bit definition: 0-1 Analogue output function 00 Analogue input 01 Remaining batch 10 Stroke frequency / litre capacity 2. Reserved 3-4 Analogue output signal 00 0-20 mA 01 4-20 mA 10 Standardisation	
		Byte 2	Analogue I1 0-200	Bytes 2-5 are only used standardised for analogue signal. 0= 0.0 mA 200= 20.0 mA 155= 15.5 mA
		Byte 3	Frequency I1 0-100%	
		Byte 4	Analogue I2 0-200	
		Byte 5	Frequency I2 0-100%	
9	SLOWMODE_ CONTROL	Byte 1	Bit definition: 0-1 Suction stroke 00 100% 01 75% 10 50% 11 25%	

No.	Module Name	Data type	Function	Comment
10	SPEEDLIMIT_ CONTROL	Byte 1	Speed limit	
			30-100%	
11	DOSING_ CONTROL	Byte 1	Bit definition:	
			0-3 Sensor type	
			000 OFF	
			001 TYPE 8x9x.1	
			010 TYPE 801x.1	
			4. Warning / STOP	
		Byte 2	Fault strokes	
			1-100 strokes	
		Byte 3	Alarm limit	Alarm limit only active for sensor TYPE 801x.1.
			1-100%	
12	MBE_CONTROL	Byte 1	Bit definition:	
			0-1 MBE signal	
			00 OFF	
			01 NC contact	
			10 NO contact	
		Byte 2	Sensitivity	
			0-100%	
13	LEVEL_CONTROL	Byte 1	Bit definition:	
			0-1 Pre-alarm	
			00 OFF	
			01 NC contact	
			10 NO contact	
			2-3 Dry run	
			00 OFF	
			01 NC contact	
			10 NO contact	
14	DEAERATION_ CONTROL	Byte 1	Bit definition:	
			0. Start venting	Start of the venting only for external control
			1-2 Control	
			00 OFF	
			01 External	
			10 Interval	
			11 Automatic	
		Byte 2	Interval time	
			15-100 minutes	
		Word 3	Venting time	
			10-300 seconds	

No.	Module Name	Data type	Function	Comment
15	FLASH_CONTROL	Byte 1	Bit definition:	
			0. Signals ON/OFF	
			1. Operating data ON/OFF	
			2-3 Write period	
			00 1 minute	
			01 5 minutes	
			10 10 minutes	
			11 30 minutes	
16	TIME_CONTROL	Byte 1	Bit definition:	
			0. Set time	The time is applied when changing the bit from 0 to 1.
		Byte 2	Day	
			1-31	
		Byte 3	Month	
			1-12	
		Byte 4	Year	Year starting from 2000. 0 corresponds to the year 2000. 16 corresponds to 2016. Input starting from year 2000 possible.
			0-105	
		Byte 5	Hour	MBE Change must be performed after setting the time to reset the timer. The old time setting is retained if an invalid date is transmitted.
			0-24	
		Byte 6	Minute	
			0-59	
17	DIACHANGE_ CONTROL	Byte 1	Bit definition:	The change is started with the change of Bit 0 from 0 to 1. The change is completed with the change of Bit 1 from 0 to 1.
			0. Start of the diaphragm change	
			1. Change completed	
18	CALIBRATION_ CONTROL	Byte 1	Bit definition:	The calibration starts with the change of Bit 0 from 0 to 1. A valid value for the calibration strokes and calibration speed must be present. The calibration value is saved with the change of Bit 2 from 0 to 1. A value greater than 0 must exist in Float 4 and the calibration must be completed for this. Using Bit 3, the calibration can be deactivated for a calibrated pump by setting the bit to 1. The control is then performed with specification of a stroke frequency.
			0. Start Calibration	
			1. Cancel Calibration	
			2. Save Calibration Value	
			3. Calibration ON/OFF	
		Word 2	Calibration strokes	
			1-9999 strokes	
		Byte 3	Calibration speed	
			1-100%	
		Float 4	Calibration result	
			0.000 - max. value in l	

No.	Module Name	Data type	Function	Comment
19	COUNTER_STATE	Float 1	Current delivered quantity Not calibrated: Strokes since switching on or reset Calibrated Litres since switching on or reset	
		Long 2 (4-byte)	Total delivered quantity In litres, since delivery of the pump	
		Long 3 (4-byte)	Total number of strokes In strokes, since delivery of the pump	
		Long 4 (4-byte)	Operating hours In hours, since delivery of the pump	
		Long 5 (4-byte)	Diaphragm hours In hours, since delivery or last diaphragm change	
20	PUMP_STATE	Byte 1	Bit definition: 0-3 Operation Mode 0000 Interface Operation Fail Safe 0001 Manual interface 0010 Pulse interface 0011 Analogue interface 0100 Batch interface 0101 Manual 0110 Pulse 0111 Analogue 1000 Batch 1001 Reserved 1010 Timer	
		Byte 2	Pump State 2 0. Pump OFF/ON 1. Stroke signal 2. Group signal present 3. Group fault present 4. Acknowledgement of error message performed 5. Diaphragm change active 7. Pump calibrated No / Yes	Bit 1 changes from 0 to 1 for 160 ms after each performed stroke.
21	FLOW_STATE	Float 1	Current delivery rate not calibrated: 0.0 - 100.0% calibrated: 0.000 l - max. litres/hour	

No.	Module Name	Data type	Function	Comment
22	PULSE_STATE	Byte 1	Bit definition:	
			0. Pulse	
			1. Pulse memory ON/OFF	
			2-3 Pulse mode	
			00 Divisor	
			01 1/1	
			10 Multiplier	
			11 Proportional	
		Word 1	Pulse Memory	Registered pulses
			0-999	
23	ANALOGUE_STATE	Byte 1	Bit definition:	
			0-2 Analogue signal	
			00 0-20 mA	
			01 4-20 mA	
			10 Standardised	
		Byte 2	Analogue I1	
			0-200	
		Byte 3	Analogue Frequency f1	
			0-100%	
		Byte 4	Analogue I2	
			0-200	
		Byte 5	Analogue Frequency f2	0= 0 mA 150= 15.0 mA 200= 20.0 mA The current at the active input is displayed.
			0-100%	
		Byte 6	Analogue Current	
			0-250	
24	BATCH_STATE	Byte 1	Bit definition:	
			0. Batch is being conveyed	
		Float 2	Batch volume	
			Specification according to BATCH_CONTROL or using analogue input	
		Float 3	Batch speed	
			Specification according to BATCH_CONTROL	
		Float 4	Remaining batch quantity	
			0.001 l - max. batch volume	

No.	Module Name	Data type	Function		Comment
25.1	INPUT1_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue changeover	
			0101	Recipe	
			0110	Start Batch	
			4.	NC contact / NO contact	
			5.	set / not set	
25.2	INPUT2_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue 1	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
			5.	set / not set	5. Bit not applicable for analogue function.
25.3	INPUT3_STATE	Byte 1	Bit definition:		
			0-3	Input function	
			0000	OFF	
			0001	External stop	
			0010	Venting	
			0011	Pulse	
			0100	Analogue 1	
			0101	Recipe	
			0110	Start Batch	
			0111	Batch quantity	
			1000	Batch output	
			4.	NC contact / NO contact	
			5.	set / not set	

No.	Module Name	Data type	Function	Comment
26.1	OUTPUT1_STATE	Byte 1	Bit definition:	
			0-3 Output function	
			0000 OFF	
			0001 operational	
			0010 Pump active	
			0011 Stroke signal	
			0100 Pre-alarm level	
			0101 Dry run	
			0110 Diaphragm rupture	
			0111 No flow	
			1000 Group signal	
			1001 Group fault	
			1010 Internal error	
			1011 Batch finished	
			4. NC contact / NO contact	
			5. set / not set	
26.2	OUTPUT2_STATE	Byte 1	Bit definition:	
			0-3 Output function	
			0000 OFF	
			0001 operational	
			0010 Pump active	
			0011 Stroke signal	
			0100 Pre-alarm level	
			0101 Dry run	
			0110 Diaphragm rupture	
			0111 No flow	
			1000 Group signal	
			1001 Group fault	
			1010 Internal error	
			1011 Batch finished	
			4. NC contact / NO contact	
			5. set / not set	
27	A_OUTPUT_STATE	Byte 1	Analogue Out Current 0-200	0= 0 mA 150= 15.0 mA 200= 20.0 mA

No.	Module Name	Data type	Function	Comment
28	CALIBRATION_ STATE	Byte 1	Bit definition:	
			0. Start Calibration	
			1. Cancel Calibration	
			2. Save Calibration Value	
			3. Calibration ON/ OFF	
			4. Calibration active	
			5. Calibration finished	
		Word 1	Calibration Remain Strokes	
			0-999	
29	PUMP_INFO_STATE	Float 1	MAX_FLOW	
			Maximum delivery rate in l/h	
		Word 1	MAX_STROKE	
			Maximum stroke frequency in strokes/minute	
		Word 1	SERA-CODE	
			0-65535	
		Long 1	SERIAL_NUMBER	
			0-999999	
		Byte 1	SW	
			vM01.xxx	
		Byte 1	HW	The last three digits of the hardware and software versions are transmitted.
			vHC01.xxx	

No.	Module Name	Data type	Function		Comment
30	ALARM_STATE	Long 1 (4-byte)	Byte 1		
			Bit 0	Drive fault	
			Bit 1	Out of calibration range	Bit 1 (only pumps with HLE)
			Bit 2	Setpoint cannot be achieved	
			Bit 3	Fault stroke sensor	
			Bit 4	No stroke detection	
			Bit 5	Reserved	
			Bit 6	Drive too slow	
			Bit 7	Reserved	
			Bit 8	Diaphragm rupture	
			Bit 9	Pre-alarm level	
			Bit 10	Dry run level	
			Bit 11	Mains voltage too high	
			Bit 12	Mains voltage too low	
			Bit 13	no flow, only for active flow rate monitoring	
			Bit 14	Flow rate too low	
			Bit 15	Pulse memory overflow	
			Bit 16	Overtemperature, only stepper motor pump	
			Bit 17	Service time exceeded	
			Bit 18	SD card fault	
			Bit 19	Analogue signal > 20 mA	
			Bit 20	Analogue signal < 4 mA	
			Bit 21	Analogue signal > 25mA	
			Bit 22	Reserved	
			Bit 23	Reserved	
			Bit 24	Reserved	
			Bit 25	Reserved	
			Bit 26	Reserved	
			Bit 27	Reserved	
			Bit 28	Reserved	
			Bit 29	Reserved	
			Bit 30	Reserved	
			Bit 31	Reserved	

Diagnostics signals

The **sera** INTERFACE MODULE has two diagnostics messages that are output in the network-specific protocol (PROFIBUS / PROFINET). A present message is indicated by flashing once for a short time of the Module Status LED. The messages can be read in plain text using the diagnostics function of the Engineering tool.

The following messages can be generated:

PUMP_WARNING
There is a signal in the pump. The pump is still operational.

PUMP_ERROR
There is a fault in the pump. The pump is not operational.

ALARME_STATE
The module can be used to evaluate the error.

Error message

Error message	Possible cause	Corrective action
Fault bus module	Module has been removed from the pump during operation.	Disconnect voltage. Connect module to pump. Switch on voltage again.
Fault bus module	Internal error of the communication module.	Please contact the manufacturer.

MAINTENANCE / DECOMMISSIONING / DISPOSAL

Maintenance and cleaning

The INTERFACE MODULE is maintenance-free. Clean with a moist cloth. Rub dry afterwards.

ATTENTION

Do not use any solvents! These can attack the surfaces.

Decommissioning

Disconnect device from the power supply.
Detach electrical connections.
Take device out of operation.

ATTENTION

Only let the decommissioning be performed by authorised and qualified personnel.

Disposal

Dispose of correctly and comply with the currently applicable local regulations after shutdown and dismantling.

ATTENTION

Dispose of electronics separately!

FOLLOW US

www.sera-web.com

sera GmbH
sera-Str. 1
34376 Immenhausen
Germany
Tel. +49 5673 999 00
Fax +49 5673 999 01
info@sera-web.com

TA05-03 EN 07/2026. **sera** is a registered trademark by **sera GmbH**.
Subject to change without notice. **sera** accepts no liability for errors or misprints.